

Material Test Report

Heat Code: XFJ

ISO 9001:2008 Certified

Coffer Corp.
An AFGlobal Company
13770 Industrial Rd. Houston, TX 77015
Sales: (713) 868-4421 Fax: (713) 455-8366

PLESA STEEL INC.	00012015	PO: 261	Sales Order: 138418	Line: 17
11811 NORTH FRWY STE 500		Item Code: 0601910102-0021F	Qty Shipped: 5	
Houston, TX 77060		Item Desc: FLG 10.00 0600 WN RF XH A105	NRM COFFR	
		Supplier: WARREN STEEL	Supplier Heat: 16117	
Spec: ASTM A105/A105N-(13)/ASME SA 105/SA 105N-(13) Section II Part A - Normalized				

Element	(%wt)	Ladle	Product	EPCRA	CAS#	Element	(%wt)	Ladle	Product	EPCRA	CAS#
C	Carbon	0.18				Cr	Chromium	0.05		✓	7440-47-3
Mn	Manganese	0.97		✓	7439-96-5	Mo	Molybdenum	0.02			
P	Phosphorous	0.011				V	Vanadium	0.005			
S	Sulphur	0.003				Cb	Columbium	0.002			
Si	Silicon	0.21				C.E.		0.37			
Cu	Copper	0.08		✓	7440-50-8	CuNiCrMoV		0.155			
Ni	Nickel	0.05		✓	7440-02-0	CrMo		0.07			

Mechanical Testing					Heat Treat		
Test Lab	ELEMENT AME328-01-06-29208-1				Norm. Temp. (F)	1675	
Test Bar Size	Sacrificial Piece				Norm. (Hrs)	4	
HBW	143 - 143				Norm. Cooling Type	AIR	
Elg (%)	33				Norm. Location	AFG	
RA (%)	63				Other		
Tensile Specimen Size (in)	.503				VD	Y	
Tensile (ksi)	74				BF	Y	
Yield (ksi)	47						
Gauge Length	2						

Product compliant with NACE MR0175 / ISO 15156 and NACE MR0103 latest edition and flange dimensions to ASME B16.5 - 2013.

- * No Weld repair performed.
- * Ladle Chemical Analysis results are reported from the raw material suppliers MTR.
- * Forgings are capable of passing hydrostatic test compatible with the appropriate rating.
- * Elongation taken from a round specimen.
- * Yield strength was determined using the .2% offset method.
- * All material supplied under this order is certified to be free of mercury contamination and no mercury bearing equipment was used in manufacturing, fabrication or testing.
- * When reported on MTR: Tensile Testing Per ASTM E8; Brinell Hardness Per ASTM E10; Charpy Testing Per ASTM E23
- * AF Global manufactures materials according to a certified Quality Management System conforming to ISO 9001:2008 and PED 97/23/EC, Annex 1, Section 4.3

The recording of false, fictitious, or fraudulent statement or entries on this document may be punishable as a felony under federal statute.

EPCRA Supplier Notification: This product may contain one or more toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act (Title III of the Superfund Amendments and Reauthorization Act of 1996) and 40 C.F.R. Part 372. Potentially reportable chemicals are indicated with a checkmark in the "EPCRA" column and a Chemical Abstract Services (CAS) registry number is provided for each such chemical in addition to the percent by weight of the chemical present in this product. It is your responsibility alone to determine whether your facility is required to submit a Toxic Release Inventory Report under EPCRA Section 313.

Certification No.: 1123980
 Certification Date: 8/6/2014
 Issued By: Juan Diaz


 Rina Sane - Metallurgical Lab Manager