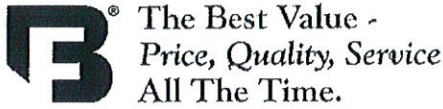


**CERTIFIED MILL TEST REPORT**



LOG NO. F00000000023963 Page 1 of 9

BONNEY FORGE CORPORATION  
 P.O. BOX 330 • 14496 CROGHAN PIKE • MOUNT UNION, PA 17066-0330  
 (814) 542-2545 • (800) 345-7546 • FAX (814) 542-4906  
 www.bonneyforge.com

CUSTOMER: WFI INTERNATIONAL, INC.

DATE 01/17/2012

CUSTOMER  
 ORDER NO.: BD00065727

BONNEY ORDER NO. B000112572

SHIP TO: AMERICAN DISPEATCH  
 302 QUIVIRA DR  
 IND PARK  
 LAREDO TX 78045

PO# 12053  
 REF: C1200390

ITEM	QUANTITY	LOT NO.	GRADE OR SPECIFICATION NO. CHEMICAL ANALYSIS, PHYSICAL PROPERTIES, REMARKS:
1	50	58480	2 3000 HOT-DIP TEE T SA/A105 Al 0.021 C 0.200 Co 0.003 Cr 0.050 Cu 0.120 Mn 1.020 Mo 0.010 N 0.004 Nb 0.013 Ni 0.040 P 0.008 S 0.018 Si 0.190 V 0.004 CE(Long Formula) = 0.39 T/S(PSI) 76,250 Y/S(PSI) 49,375 EL(%) 30.70 RA(%) 62.75 Brinell 144 BHN 144 BHN
2	45	58395	11/2X11/2X1 3M HOT-DIP TEE T SA/A105 C 0.200 Cb 0.000 Co 0.004 Cr 0.030 Cu 0.100 Mn 1.020 Mo 0.020 Ni 0.040 P 0.007 S 0.022 Si 0.200 V 0.004 CE(Long Formula) = 0.39 T/S(PSI) 74,375 Y/S(PSI) 46,875 EL(%) 29.60 RA(%) 65.15 Brinell 132 BHN 132 BHN
2	5	58226	11/2X11/2X1 3M HOT-DIP TEE T SA/A105 Al 0.025 C 0.200 Co 0.004 Cr 0.040 Cu 0.120 Mn 1.010 Mo 0.010 N 0.005 Nb 0.014 Ni 0.040 P 0.007 S 0.020 Si 0.190 V 0.004 CE(Long Formula) = 0.39 T/S(PSI) 81,250 Y/S(PSI) 50,000 EL(%) 28.50 RA(%) 59.55 Brinell 153 BHN 153 BHN
3	50	58407	2 X 2 X 3/4 3M HOT-DIP TEE T SA/A105 Al 0.024 C 0.200 Cb 0.000 Co 0.002 Cr 0.040 Cu 0.070 Mn 1.000 Mo 0.000 Ni 0.020 P 0.008 S 0.022 Si 0.200 V 0.004 T/S(PSI) 80,000 Y/S(PSI) 55,000 EL(%) 30.75 RA(%) 61.80 Brinell 147 BHN 147 BHN

We certify that the data on this sheet is a true copy taken from our records of material furnished us by the production mill, or as obtained by additional laboratory checks.

by Kylee Ruiz

Kylee Ruiz  
 QUALITY PROCESS MANAGER

CMTR: REV2

**CERTIFIED MILL TEST REPORT**



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**CUSTOMER:** WFI INTERNATIONAL, INC.

**DATE** 01/17/2012

**CUSTOMER**

**BONNEY ORDER NO.** B000112572

**ORDER NO.:** BD00065727

PO# 12053

**SHIP TO:** AMERICAN DISPEATCH  
302 QUIVIRA DR  
IND PARK  
LAREDO TX 78045

REF: C1200390

ITEM	QUANTITY	LOT NO.	GRADE OR SPECIFICATION NO.	CHEMICAL ANALYSIS, PHYSICAL PROPERTIES, REMARKS:
4	50	58228	11/2X11/2X3/4 3M HOT-DIP TEE T	SA/A105 Al 0.022 C 0.200 Cb 0.000 Co 0.004 Cr 0.040 Cu 0.100 Mn 1.100 Mo 0.010 N 0.004 Nb 0.018 Ni 0.030 P 0.007 S 0.022 Si 0.170 V 0.004 CE(Long Formula) = 0.40 T/S(PSI) 73,750 Y/S(PSI) 48,750 EL(%) 31.55 RA(%) 66.10 Brinell 141 BHN 141 BHN
5	50	58288	3/4 3000 HOT-DIP TEE T	SA/A105 Al 0.022 C 0.190 Co 0.005 Cr 0.040 Cu 0.210 Mn 1.050 Mo 0.010 N 0.005 Nb 0.015 Ni 0.060 P 0.007 S 0.019 Si 0.200 V 0.004 CE(Long Formula) = 0.39 T/S(PSI) 76,250 Y/S(PSI) 51,250 EL(%) 30.20 RA(%) 65.85 Brinell 147 BHN 144 BHN
6	50	58414	1 3000 HOT-DIP TEE T	SA/A105 C 0.200 Cb 0.000 Co 0.003 Cr 0.060 Cu 0.100 Mn 0.990 Mo 0.010 Nb 0.015 Ni 0.030 P 0.009 S 0.018 Si 0.190 V 0.004 CE(Long Formula) = 0.39 T/S(PSI) 78,750 Y/S(PSI) 50,250 EL(%) 28.00 RA(%) 61.80 Brinell 147 BHN 147 BHN
7	50	58152	11/2 3000 HOT-DIP TEE T	SA/A105 Al 0.026 C 0.200 Cb 0.000 Co 0.004 Cr 0.030 Cu 0.090 Mn 1.010 Mo 0.010 N 0.005 Nb 0.015 Ni 0.030 P 0.005 S 0.019 Si 0.200 V 0.004 CE(Long Formula) = 0.39 T/S(PSI) 77,500 Y/S(PSI) 48,750 EL(%) 31.20 RA(%) 63.00 Brinell 150 BHN 150 BHN

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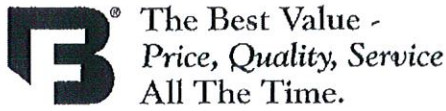
by

Kylee Ruiz

**QUALITY PROCESS MANAGER**

CMTR: REV2

**CERTIFIED MILL TEST REPORT**



LOG NO. F00000000023963

Page 3 of 9

BONNEY FORGE CORPORATION

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CUSTOMER: WFI INTERNATIONAL, INC.

DATE 01/17/2012

CUSTOMER

BONNEY ORDER NO. B000112572

ORDER NO.: BD00065727

PO# 12053

SHIP TO: AMERICAN DISPEATCH  
302 QUIVIRA DR  
IND PARK  
LAREDO TX 78045

REF: C1200390

ITEM	QUANTITY	LOT NO.	GRADE OR SPECIFICATION NO. CHEMICAL ANALYSIS, PHYSICAL PROPERTIES, REMARKS:
9	50	4806	1 3000 HOT-DIP UNAR T SA/A105 MALE Al 0.029 C 0.200 Co 0.004 Cr 0.080 Cu 0.170 Mn 1.030 Mo 0.010 N 0.005 Nb 0.013 Ni 0.040 P 0.013 S 0.021 Si 0.180 V 0.004 CE(Long Formula) = 0.40 T/S(PSI) 77,200 Y/S(PSI) 48,300 EL(%) 25.00 RA(%) 36.70 Brinell 171 BHN 170 BHN
		4909	1 3000 HOT-DIP UNAR T SA/A105 FEMALE Al 0.025 C 0.210 Co 0.003 Cr 0.030 Cu 0.150 Mn 1.020 Mo 0.010 N 0.005 Nb 0.013 Ni 0.040 P 0.008 S 0.017 Si 0.200 V 0.003 CE(Long Formula) = 0.40 T/S(PSI) 79,600 Y/S(PSI) 46,500 EL(%) 28.00 RA(%) 53.80 Brinell 159 BHN 159 BHN
		4617	1 3000 HOT-DIP UNAR T SA/A105 NUT-MN Al 0.023 C 0.195 Cr 0.140 Cu 0.190 Mn 0.990 Mo 0.040 Ni 0.110 P 0.012 S 0.020 Si 0.260 V 0.002 CE(Long Formula) = 0.42 T/S(PSI) 78,750 Y/S(PSI) 45,625 EL(%) 30.25 RA(%) 63.95 Brinell 153 BHN 153 BHN
10	50	4625	1/2 3000 HOT-DIP UNAR T SA/A105 MALE Al 0.022 C 0.210 Cb 0.000 Co 0.002 Cr 0.030 Cu 0.040 Mn 1.020 Mo 0.000 Nb 0.013 Ni 0.020 P 0.007 S 0.024 Si 0.220 V 0.003 CE(Long Formula) = 0.39 T/S(PSI) 78,700 Y/S(PSI) 48,300 EL(%) 37.00 RA(%) 61.60 Brinell 163 BHN 163 BHN

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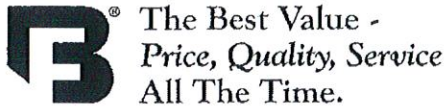
by

Kylee Ruiz

QUALITY PROCESS MANAGER

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**CERTIFIED MILL TEST REPORT**



LOG NO. F00000000023963 Page 4 of 9

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CUSTOMER: WFI INTERNATIONAL, INC.

DATE 01/17/2012

CUSTOMER  
 ORDER NO.: BD00065727

BONNEY ORDER NO. B000112572

SHIP TO: AMERICAN DISPEATCH  
 302 QUIVIRA DR  
 IND PARK  
 LAREDO TX 78045

PO# 12053  
 REF: C1200390

ITEM	QUANTITY	LOT NO.	GRADE OR SPECIFICATION NO. CHEMICAL ANALYSIS, PHYSICAL PROPERTIES, REMARKS:
		4778	1/2 3000 HOT-DIP UNAR T SA/A105
		FEMALE	Al 0.021 C 0.200 Cb 0.000 Co 0.004 Cr 0.030 Cu 0.120 Mn 1.090 Mo 0.010 N 0.004 Nb 0.014 Ni 0.030 P 0.007 S 0.023 Si 0.180 V 0.004 CE(Long Formula) = 0.40 T/S(PSI) 76,500 Y/S(PSI) 48,900 EL(%) 29.50 RA(%) 43.30 Brinell 154 BHN 154 BHN
		4797	1/2 3000 HOT-DIP UNAR T SA/A105
		NUT-EK	Al 0.023 C 0.185 Cb 0.000 Co 0.000 Cr 0.140 Cu 0.120 Mn 0.990 Mo 0.030 N 0.007 Nb 0.001 Ni 0.100 P 0.012 S 0.024 Si 0.240 V 0.003 CE(Long Formula) = 0.40 T/S(PSI) 76,580 Y/S(PSI) 55,549 EL(%) 24.00 RA(%) 50.00 Brinell 173 BHN 173 BHN
11	50	4738	3/4 3000 HOT-DIP UNAR T SA/A105
		MALE	Al 0.027 C 0.210 Co 0.004 Cr 0.040 Cu 0.100 Mn 1.050 Mo 0.010 N 0.004 Nb 0.015 Ni 0.030 P 0.006 S 0.019 Si 0.220 V 0.004 CE(Long Formula) = 0.40 T/S(PSI) 77,400 Y/S(PSI) 49,400 EL(%) 30.50 RA(%) 51.00 Brinell 163 BHN 156 BHN
		3379	3/4 3000 HOT-DIP UNAR T SA/A105
		FEMALE	Al 0.019 C 0.220 Co 0.003 Cr 0.070 Cu 0.110 Mn 1.010 Mo 0.030 Nb 0.017 Ni 0.040 P 0.013 S 0.018 Si 0.200 V 0.000 CE(Long Formula) = 0.42 T/S(PSI) 82,882 Y/S(PSI) 52,474 EL(%) 33.00 RA(%) 59.00 Brinell 163 BHN 159 BHN

We certify that the data on this sheet is a true copy taken from our records of material furnished us by the production mill, or as obtained by additional laboratory checks.

by Kylee Ruiz  
 Kylee Ruiz  
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ORDER NO.: BD00065727

PO# 12053

SHIP TO: AMERICAN DISPEATCH  
302 QUIVIRA DR  
IND PARK  
LAREDO TX 78045

REF: C1200390

ITEM	QUANTITY	LOT NO.	GRADE OR SPECIFICATION NO. CHEMICAL ANALYSIS, PHYSICAL PROPERTIES, REMARKS:
		4744	3/4 3000 HOT-DIP UNAR T SA/A105
		NUT-GZ	Al 0.023 C 0.185 Cr 0.140 Cu 0.120 Mn 0.990 Mo 0.030 Nb 0.001 Ni 0.100 P 0.012 S 0.024 Si 0.240 V 0.003 CE(Long Formula) = 0.40 T/S(PSI) 78,125 Y/S(PSI) 46,250 EL(%) 33.25 RA(%) 66.75 Brinell 150 BHN 150 BHN
12	50	4825	2 3000 HOT-DIP UNAR T SA/A105
		MALE	Al 0.024 C 0.210 Cb 0.000 Co 0.004 Cr 0.030 Cu 0.060 Mn 1.010 Mo 0.010 N 0.004 Nb 0.012 Ni 0.040 P 0.008 S 0.019 Si 0.180 V 0.004 CE(Long Formula) = 0.39 T/S(PSI) 73,700 Y/S(PSI) 44,600 EL(%) 31.50 RA(%) 55.40 Brinell 148 BHN 150 BHN
		4935	2 3000 HOT-DIP UNAR T SA/A105
		FEMALE	Al 0.027 C 0.160 Cb 0.002 Co 0.006 Cr 0.130 Cu 0.180 Mn 1.080 Mo 0.030 N 0.011 Ni 0.070 P 0.009 S 0.021 Si 0.270 V 0.036 CE(Long Formula) = 0.40 T/S(PSI) 84,700 Y/S(PSI) 56,000 EL(%) 24.60 RA(%) 45.40 Brinell 174 BHN 172 BHN
		5020	2 3000 HOT-DIP UNAR T SA/A105
		NUT-LO	Al 0.027 C 0.195 Cr 0.140 Cu 0.160 Mn 1.000 Mo 0.040 N 0.009 Nb 0.000 Ni 0.110 P 0.009 S 0.025 Si 0.240 V 0.002 CE(Long Formula) = 0.42 T/S(PSI) 73,244 Y/S(PSI) 47,862 EL(%) 25.00 RA(%) 43.00 Brinell 175 BHN 178 BHN

We certify that the data on this sheet is a true copy taken from our records of material furnished us by the production mill, or as obtained by additional laboratory checks.

by

*Kylee Ruiz*

Kylee Ruiz

QUALITY PROCESS MANAGER

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CUSTOMER: WFI INTERNATIONAL, INC.

DATE 01/17/2012

CUSTOMER

BONNEY ORDER NO. B000112572

ORDER NO.: BD00065727

PO# 12053

SHIP TO: AMERICAN DISPEATCH  
302 QUIVIRA DR  
IND PARK  
LAREDO TX 78045

REF: C1200390

ITEM	QUANTITY	LOT NO.	GRADE OR SPECIFICATION NO. CHEMICAL ANALYSIS, PHYSICAL PROPERTIES, REMARKS:
13	50	58369	2 3000 HOT-DIP 45EL T SA/A105 C 0.200 Cb 0.000 Co 0.009 Cr 0.040 Cu 0.140 Mn 1.130 Mo 0.020 Ni 0.150 P 0.008 S 0.020 Si 0.170 V 0.004 CE(Long Formula) = 0.42 T/S(PSI) 78,750 Y/S(PSI) 51,875 EL(%) 28.90 RA(%) 63.95 Brinell 150 BHN 150 BHN
14	50	58397	1 1/2 3000 HOT-DIP 90EL T SA/A105 Al 0.022 C 0.210 Co 0.002 Cr 0.030 Cu 0.080 Mn 1.060 Mo 0.010 N 0.004 Nb 0.014 Ni 0.020 P 0.007 S 0.021 Si 0.220 V 0.004 CE(Long Formula) = 0.40 T/S(PSI) 76,250 Y/S(PSI) 52,500 EL(%) 31.20 RA(%) 63.75 Brinell 137 BHN 137 BHN
16	50	58314	1 3000 HOT-DIP 90EL T SA/A105 Al 0.024 C 0.190 Co 0.004 Cr 0.030 Cu 0.200 Mn 1.000 Mo 0.010 N 0.007 Nb 0.014 Ni 0.050 P 0.008 S 0.018 Si 0.200 V 0.003 CE(Long Formula) = 0.38 T/S(PSI) 76,250 Y/S(PSI) 53,750 EL(%) 28.95 RA(%) 65.40 Brinell 141 BHN 141 BHN
17	100	58375	3/4 3000 HOT-DIP 90EL T SA/A105 C 0.210 Cb 0.000 Co 0.003 Cr 0.030 Cu 0.270 Mn 0.990 Mo 0.010 Ni 0.040 P 0.007 S 0.020 Si 0.180 V 0.003 CE(Long Formula) = 0.40 T/S(PSI) 78,750 Y/S(PSI) 50,625 EL(%) 30.90 RA(%) 62.30 Brinell 144 BHN 147 BHN

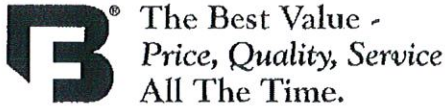
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by Kylee Ruiz

Kylee Ruiz  
QUALITY PROCESS MANAGER

CMTR: REV2

**CERTIFIED MILL TEST REPORT**



LOG NO. F00000000023963 Page 7 of 9

BONNEY FORGE CORPORATION  
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CUSTOMER: WFI INTERNATIONAL, INC.

DATE 01/17/2012

CUSTOMER  
 ORDER NO.: BD00065727

BONNEY ORDER NO. B000112572

SHIP TO: AMERICAN DISPEATCH  
 302 QUIVIRA DR  
 IND PARK  
 LAREDO TX 78045

PO# 12053  
 REF: C1200390

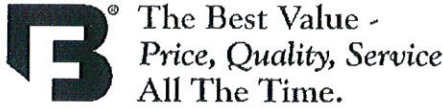
ITEM	QUANTITY	LOT NO.	GRADE OR SPECIFICATION NO.	CHEMICAL ANALYSIS, PHYSICAL PROPERTIES, REMARKS:
18	50	58509	2 3000 HOT-DIP 90EL T	SA/A105 Al 0.020 C 0.200 Co 0.002 Cr 0.040 Cu 0.060 Mn 1.070 Mo 0.000 Nb 0.015 Ni 0.020 P 0.006 S 0.023 Si 0.220 V 0.004 T/S(PSI) 78,750 Y/S(PSI) 48,750 EL(%) 30.00 RA(%) 62.05 Brinell 144 BHN 141 BHN
20	50	58421	1 3000 A105 TEE S	SA/A105 C 0.190 Cb 0.000 Co 0.004 Cr 0.080 Cu 0.130 Mn 1.030 Mo 0.010 Ni 0.040 P 0.008 S 0.020 Si 0.170 V 0.004 CE(Long Formula) = 0.39 T/S(PSI) 76,875 Y/S(PSI) 51,250 EL(%) 33.20 RA(%) 66.10 Brinell 139 BHN 139 BHN
21	50	58394	2 3000 A105 45EL S	SA/A105 C 0.200 Cb 0.000 Co 0.002 Cr 0.030 Cu 0.100 Mn 0.990 Mo 0.010 Ni 0.030 P 0.007 S 0.019 Si 0.170 V 0.004 CE(Long Formula) = 0.38 T/S(PSI) 75,000 Y/S(PSI) 51,875 EL(%) 30.30 RA(%) 62.30 Brinell 135 BHN 135 BHN
22	50	58491	1 3000 A105 45EL S	SA/A105 Al 0.028 C 0.200 Co 0.002 Cr 0.040 Cu 0.070 Mn 1.020 Mo 0.000 N 0.003 Nb 0.015 Ni 0.020 P 0.008 S 0.022 Si 0.190 V 0.004 CE(Long Formula) = 0.38 T/S(PSI) 75,625 Y/S(PSI) 47,500 EL(%) 30.35 RA(%) 62.55 Brinell 144 BHN 141 BHN

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by Kylee Ruiz  
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 QUALITY PROCESS MANAGER

CMTR: REV2

**CERTIFIED MILL TEST REPORT**



LOG NO. F00000000023963 Page 8 of 9

BONNEY FORGE CORPORATION  
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CUSTOMER: WFI INTERNATIONAL, INC.

DATE 01/17/2012

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BONNEY ORDER NO. B000112572

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 302 QUIVIRA DR  
 IND PARK  
 LAREDO TX 78045

PO# 12053  
 REF: C1200390

ITEM	QUANTITY	LOT NO.	GRADE OR SPECIFICATION NO.	CHEMICAL ANALYSIS, PHYSICAL PROPERTIES, REMARKS:
24	100	58317	11/2 3000 A105 90EL S	SA/A105 Al 0.024 C 0.200 Co 0.004 Cr 0.050 Cu 0.200 Mn 1.030 Mo 0.010 N 0.005 Nb 0.013 Ni 0.050 P 0.009 S 0.017 Si 0.190 V 0.004 CE(Long Formula) = 0.40 T/S(PSI) 78,375 Y/S(PSI) 53,000 EL(%) 30.00 RA(%) 61.55 Brinell 147 BHN 144 BHN
25	50	58584	11/4 3000 A105 45EL S	SA/A105 Al 0.026 C 0.210 Co 0.003 Cr 0.040 Cu 0.050 Mn 1.010 Mo 0.000 N 0.004 Nb 0.015 Ni 0.020 P 0.009 S 0.022 Si 0.210 V 0.004 T/S(PSI) 79,277 Y/S(PSI) 50,624 EL(%) 33.90 RA(%) 62.56 Brinell 153 BHN 147 BHN
26	200	58489	1/2 3000 A105 90EL S	SA/A105 Al 0.024 C 0.190 Co 0.002 Cr 0.090 Cu 0.080 Mn 1.090 Mo 0.010 N 0.003 Nb 0.012 Ni 0.030 P 0.009 S 0.021 Si 0.190 V 0.004 CE(Long Formula) = 0.40 T/S(PSI) 77,500 Y/S(PSI) 51,875 EL(%) 31.10 RA(%) 64.20 Brinell 144 BHN 147 BHN
27	50	58562	2 3000 A105 90EL S	SA/A105 Al 0.026 C 0.200 Co 0.003 Cr 0.040 Cu 0.050 Mn 1.060 Mo 0.000 N 0.002 Nb 0.013 Ni 0.010 P 0.005 S 0.019 Si 0.220 V 0.004 CE(Long Formula) = 0.39 T/S(PSI) 80,593 Y/S(PSI) 51,071 EL(%) 31.05 RA(%) 62.80 Brinell 144 BHN 141 BHN

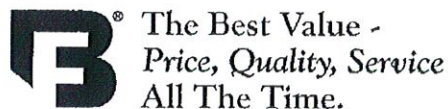
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by Kylee Ruiz  
 Kylee Ruiz  
 QUALITY PROCESS MANAGER

CMTR: REV2



# CERTIFIED MILL TEST REPORT



LOG NO. F00000000023963 Page 9 of 9

BONNEY FORGE CORPORATION  
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CUSTOMER

BONNEY ORDER NO. B000112572

ORDER NO.: BD00065727

PO# 12053

SHIP TO: AMERICAN DISPEATCH  
302 QUIVIRA DR  
IND PARK  
LAREDO TX 78045

REF: C1200390

ITEM	QUANTITY	LOT NO.	GRADE OR SPECIFICATION NO. CHEMICAL ANALYSIS, PHYSICAL PROPERTIES, REMARKS:
------	----------	---------	--

1. THE MATERIAL SUPPLIED IS FREE FROM MERCURY AND RADIUM CONTAMINATION.
2. THE FITTINGS SUPPLIED ARE IN ACCORDANCE WITH PURCHASE ORDER SPECIFICATIONS.
3. THE MATERIAL SUPPLIED MEETS THE REQUIREMENTS OF NACE MRO175/ISO 15156-2.
4. CERTIFYING ASTM A105-10 / ASME SA105-10 EDITION.
5. THE FITTINGS SUPPLIED WERE NOT SUBJECTED TO ANY FORM OF WELD REPAIR.
6. THE PRODUCT SUPPLIED WAS INSPECTED IN ACCORDANCE WITH EN 10204:2004 EDITION TYPE 3.1 INSPECTION DOCUMENT. (EUROPEAN STANDARD)
7. ELONGATION TEST RESULTS ARE OBTAINED USING STANDARD ROUND SPECIMEN, 2 INCH OR 50 MM GAGE LENGTH.
8. THE MATERIAL SUPPLIED IS IN THE AS-ROLLED CONDITION.
9. THE MATERIAL SUPPLIED IS IN THE AS-FORGED CONDITION.

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by

Kylee Ruiz  
QUALITY PROCESS MANAGER

CMTR: REV2