



- CERTIFICAT DE RECEPTION - INSPECTION CERTIFICATE - ABNAHMEPRUFZEUGNIS N. 08301699/00
(EN 10204 - 3.1)

INSP.REPORT Rev.0

Pg. 1 di 2 Date/Datum : 24/07/08

AVIS/DISPATCH/VERSAND/JOB : V7000300
ACHETEUR/PURCHASER/BESTELLER : ALLIED FITTING L.P.
COMMANDE N./ORDER N./BESTELLER NR : 326070TI
SPECIFICATION/SPECIFICATION/LIEFERBEDING : ASTM A234/06a- ASME SA234/04 - M0803V
STANDARD DE CONSTRUCTION/CONSTRUCTION STANDARDS/ANFORDERUNGEN : ASME/ANSI B16.9/07 - B16.25/03

ITEM
VOTRE NOTRE == QTE == COULEE
Y/R O/R == QTY == DESCRIPTIONS HEAT
I/REF U/REF SCHMELZE
0 33 75,00 CROSS 6" STD WPB/WPC 00958362

TIPE DE CONSTRUCTION / TYPE OF CONSTRUCTION / ERZEUGNISFORM : SEAMLESS PRODUCED BY PIPE
METHODE DE FABRICATION / METHOD OF MANUFACTURE / HERSTELLVERFAHREN : HOT FORMING BTW 780°C AND 980°C
TRAITEMENT THERMIQUE / HEAT TREATMENT / WARMEBEHANDLUNG : N.A. * COOLED IN STILL AIR
CERTIFICAT DE FERRERIE N./MILL TEST REPORT N./ABNAHMEPRUFZEUGNIS N. : 06/10556
FOURNISSEUR/SUPPLIER/HERSTELLER : DALMINE

ANALYSE SUR COULEE / LADLE ANALYSIS / SCHMELZANALYSE (%)

ITEM
VOTRE NOTRE COULEE
Y/R O/R HEAT
I/REF U/REF SCHMELZE = C % = MN% = SI% = P % = S % = CR% = MO% = NI% = CU% = AL% = V % = NB% = TI% = B % = % =
0 33 00958362 0,110 0,920 0,210 0,008 0,001 0,060 0,020 0,080 0,100 0,000 0,040 0,002 0,000 0,000 0,000
***** CHECK ***** 0,120 0,930 0,220 0,008 0,001 0,070 0,020 0,080 0,110 0,025 0,037 0,003 0,001 0,000 0,000

MN MN MN CR + V + MO CU + NI
CE1 = C + ---- = 0,26 CE2 = C + ---- + 0,04 = 0,30 CE3 = C + ---- + ---- + ---- = 0,31
6 6 6 5 15

CE1 - CE2 : ANALYSE SUR COULEE / LADLE ANALYSIS / SCHMELZANALYSE (%) CE3 : ***** CHECK *****

ESSAI DE TRACTION / TENSILE TEST / ZUGVERSUCH SENS / DIRECTION / LAGE : LONG.

| ITEM | LIM.ELAST. | RESISTANCE | ALLONGEMENT | DURETE' |
|---------------|------------|------------|-------------|----------------------|
| VOTRE NOTRE | Y.S. | T.S. | ELONGATION | HARDNESSTEST |
| Y/R O/R | STRECKGRZ | ZUGTESTIG | DEHNUNG | HARTE |
| I/REF U/REF | MPA | MPA | (LO=2n) | MAX 197 HB |
| 0 33 00958362 | 347,00 | 507,00 | 40,00 | RES/OBT/ERM. Pag2 HB |

FITTINGS COMPLY WITH NACE MR 01 75 - 03 : YES
MECHANICAL TEST CARRIED OUT ON FINISHED FITTINGS : YES

- * ALL FITTINGS MARKED WITH LOW STRESS DIE STAMPS OR INTERRUPTED DOT STAMPS *
- * ASPECT ET DIMENSIONS : SATISFAISANT / SURFACE & DIMENSIONS : SATISFACTORY / BESICHTIG - ABMESSUNG: OHNE BEAN STANDING 100% *
- * TOUS LES RACCORDS SONT CONFORMES AUX STIPULATIONS DE LA COMMANDE ET AUX SPECIFICATIONS DESSUS MENTIONNES *
- * WE CERTIFY THAT THE FITTINGS COMPLY WITH ORDER REQUIREMENTS AND ABOVE MENTIONED SPECIFICATIONS *
- * DIE GESTELLTEN ANFORDERUNGEN SIND IT ANLAGE ERFULIT *

* MARQUE DE FABRIQUE/TRADE MARK * * CONTROLE DE QUALITE/QUALITY CONTROL *
* ZEICHEN DES LIEFERWERKES * * DER WERKS GABVERSTANDIGE *
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* * * * *

PLEASA ANAHUAC Y CIAŞ. S.A. DE C.A. S.R.L. TECTUBI RACCORDI S.p.A. S.R.L.

CONTROL DE CALIDAD

FECHA 16 Ab. 2010
E.G.23
FIRMA E. RUIZ

ALLIED FITTING
TRUE COPY OF
ORIGINAL
SIGN



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Fg. 2 di 2 Date/Datum : 24/07/08

| ITEM | | DIMENSION | SECTION | SENS/DIRECTION/LAGE : | TRAVAIL DE RUPT. | | TEMP. : | TYPE : |
|-------------|-------|-------------|----------|-----------------------|------------------|---------|------------|--------|
| VOTRE NOTRE | ESSAI | SIZE | SECTION | | IMPACT VALUE | | | |
| Y/R | O/R | ABMESSUNGEN | QUERSCH. | | KERBSCHLAGARBEIT | | | |
| I/REF | U/REF | MM | CM2 | | J | 1+2+3/3 | SHEAR AREA | |
| 0 | 33 | 0,0 x 0,0 | 0,00000 | 1. | 0,0 | | 1. | 0,0 |
| | | | | 2. | 0,0 | 0,0 | 2. | 0,0 |
| | | | | 3. | 0,0 | | 3. | 0,0 |

AUTRES ESSAIS / OTHER TESTS / ANDERE PREFUNGEN :

Note : - BASE MATERIAL ACCORDING TO ASME II PART.D TAB.Y1

- FITTINGS ACCORDING TO (PED) 97/23/EC

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- VISUAL and DIMENSIONAL CHECK CARRIED OUT ON 10% OF TOTAL PIECES

- HARDNESS TEST CARRIED OUT ON 10% OF TOTAL PIECES
Results (Min./Max.) : 153/163 HB

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* ALL FITTINGS MARKED WITH LOW STRESS DIE STAMPS OR INTERRUPTED DOT STAMPS *

* ASPECT ET DIMENSIONS : SATISFAISANT / SURFACE & DIMENSIONS : SATISFACTORY / BESICHTIG - ABMESSUNG: OHNE BEAN STANDING 100% *

* TOUS LES RACCORDS SONT CONFORMES AUX STIPULATIONS DE LA COMMANDE ET AUX SPECIFICATIONS DESSUS MENTIONNES *

* WE CERTIFY THAT THE FITTINGS COMPLY WITH ORDER REQUIREMENTS AND ABOVE MENTIONED SPECIFICATIONS *

* DIE GESTELLTEN ANFORDERUNGEN SIND IT ANLAGE ERFULIT *

| | |
|-----------------------------------|--|
| * MARQUE DE FABRIQUE/TRADE MARK * | * CONTROLE DE QUALITE'/QUALITY CONTROL * |
| * ZEICHEN DES LIEFERWERKES * | * DER WERKS - SACHVERSTANDIGE * |
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