



# Material Test Report

Heat Code: VOF

An Ameri-Forge Group Company  
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 Sales: (713) 868-4421 Fax: (713) 455-8366

ISO 9001:2008 Certified

|  |                                    |                     |                        |
|--|------------------------------------|---------------------|------------------------|
| PLESA STEEL INC.<br>5100 WESTHEIMER ROAD<br>SUITE 200<br>Houston, TX 77056 | PO: 122                            | Sales Order: 127804 | Line: 9                |
|  | Item Code: 0601800102-0021F        |                     | Qty Shipped: 20        |
|  | Item Desc: FLG 08.00 0600 WN RF XH |                     |                        |
|  | Supplier: CMC                      |                     | Supplier Heat: 3036639 |

Spec: ASTM A105/A105N-(12)/ASME SA 105/SA 105N-(13) Section II Part A - Normalized

| Element | (%wt)       | Ladle | Product | EPCRA | CAS#      | Element | (%wt)      | Ladle | Product | EPCRA | CAS#      |
|---------|-------------|-------|---------|-------|-----------|---------|------------|-------|---------|-------|-----------|
| C       | Carbon      | 0.20  |         |       |           | Ni      | Nickel     | 0.12  |         | ✓     | 7440-02-0 |
| Mn      | Manganese   | 1.00  |         | ✓     | 7439-96-5 | Cr      | Chromium   | 0.08  |         | ✓     | 7440-47-3 |
| P       | Phosphorous | 0.011 |         |       |           | Mo      | Molybdenum | 0.044 |         |       |           |
| S       | Sulphur     | 0.018 |         |       |           | V       | Vanadium   | 0.002 |         |       |           |
| Si      | Silicon     | 0.24  |         |       |           | Cb      | Columbium  | 0.001 |         |       |           |
| Cu      | Copper      | 0.25  |         | ✓     | 7440-50-8 | C.E.    |            | 0.42  |         |       |           |

| Mechanical Testing         |                   |  |  | Heat Treat         |                       |  |  |
|----------------------------|-------------------|--|--|--------------------|-----------------------|--|--|
| Test Lab                   | AFG               |  |  | Norm. Temp. (F)    | 1675                  |  |  |
| Test Bar Size              | Sacrificial Piece |  |  | Norm. (Hrs)        | 4                     |  |  |
| HBW                        | 159 - 159         |  |  | Norm. Cooling Type | AIR                   |  |  |
| Elg (%)                    | 32                |  |  | Norm. Location     | AFG                   |  |  |
| RA (%)                     | 59                |  |  | Other              |                       |  |  |
| Tensile Specimen Size (in) | .493              |  |  |                    |                       |  |  |
| Tensile (ksi)              | 79.5              |  |  | MILL               | CMC                   |  |  |
| Yield (ksi)                | 49.7              |  |  | MHC                | 3036639               |  |  |
| Gauge Length               | 2                 |  |  | Country of Origin  | USA (US)              |  |  |
|                            |                   |  |  | EF                 | Y                     |  |  |
|                            |                   |  |  | DESC:              | Tag: P06501854-0-STAT |  |  |
|                            |                   |  |  | DESC2:             | ITEM 2                |  |  |

Product compliant with NACE MR0175 / ISO 15156 and NACE MR0103 latest edition and dimensions to ASME B16.5 - 2013.

No Weld repair performed. Chemical Analysis results shown are actual. Forgings are capable of passing hydrostatic test compatible with the appropriate rating. Elongation taken from a round specimen. Yield strength was determined using the .2% offset method. All material supplied under this order is certified to be free of mercury contamination and no mercury bearing equipment was used in manufacturing, fabrication or testing. Made in USA.

No welding performed.

AmeriForge manufactures materials according to a certified Quality Management System conforming to ISO 9001:2008 and in compliance to PED 97/23/EC, Section 4.3

Tensile Testing Per ASTM E8; Brinell Hardness Per ASTM E10

EPCRA Supplier Notification: This product may contain one or more toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act (Title III of the Superfund Amendments and Reauthorization Act of 1986) and 40 C.F.R. Part 372. Potentially reportable chemicals are indicated with a checkmark in the "EPCRA" column and a Chemical Abstract Services (CAS) registry number is provided for each such chemical in addition to the percent by weight of the chemical present in this product. It is your responsibility alone to determine whether your facility is required to submit a Toxic Release Inventory Report under EPCRA Section 313.

Certification No.: 278358  
 Certification Date: 9/18/2013

*M. Hingwe*  
 Mandar Hingwe - Dir. of Quality and Metallurgy