6600 South Harlem Avenue
Argo, IL 60501-1930
Phone: (708) 594-1700
Fax: (708) 458-0106

WELDBEND

MATERIAL TEST REPORT
FITTINGS

To: DODSON GLOBAL, INC
175 S BELT INDUSTRIAL DRIVE
HOUSTON, TX 770477020
Attn: DORA

Description					Heat ID		Steel Producer										
Qty	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Cb*	V	Tens	Yield	Elong	BHN	Rev Yr	
Carbon Equivalence	Notes																
18" Std LR 90° Elbow					21058		VALLOUREC/MANNESMANN					Hot Formed					
	.115	.617	.012	.002	.252	.142	.070	.135	.031	.000	.002	64396	45396	49.00	156	00	
0.266																	

*No longer required under the current standard

All fittings meet the requirements of ASTM A-234 WPB (and SA-234) and are seamless except as noted
Starting Material Seamless Pipe for elbows, tees and reducers. Plate for caps and welded fittings.
ISO 9001:2000 CERTIFIED MANUFACTURER
All fittings meet NACE MRO-175 - Latest Revision
All fittings meet NACE MRO-103 - Latest Revision

SRI Quality System Registrar

ANAB ACCREDITED

February 26, 2008

By Report sent digitally. Signature available on request

Quality Assurance Department
Test Results herein are correct as contained in test records retained by the company
In accordance with EN 10 204 Para 3.1.B
In accordance with PED 97/23/EC, 7/2