



Industrial de Válvulas, S.A. de C.V.

Industria Ite 16 S/N Fracc. Industrial el Trébol de Tepotzotlán, Estado de México, México C.P. 54610

CERTIFICATE OF MATERIALS & TEST REPORT (CMTR)
(CERTIFICADO DE CALIDAD DE MATERIALES Y REPORTE DE PRUEBAS CMTR)
ACCORDING TO EN 10204 TYPE 3.1

No. código interno (Product Code Nr.): **EC060ADE1MR21BY**

No. Serie (Serial Number): **18C4293**

Fecha (Date): **May 15, 2018**

No. De Tag (Tag Number): _____

Clientes (Customer): _____

No Pedido del Cliente (Customer PO Nr.): _____

Partida (Customer Item): _____ Pedido Interno No (Walworth Sales Nr.): _____

Partida (Item): _____

| | | | | | |
|-----------------------------------|----------------------------|-------------------------|-----------|-----------------------------|-----------|
| Linea de producto (Product line): | Cast Iron / Hierro fundido | Extremos (Ends): | FF | Operación (Operation): | Handwheel |
| Tipo de válvula (Type of valve): | Gate / Compuerta | Cuerpo (Body): | GRAY IRON | Anexo No. (Annex Nr.): | _____ |
| Diámetro (Nominal diameter): | 6 | Interiores (Trim): | #E1 (BCE) | Otros (Other requirements): | _____ |
| Presión clase (Pressure class): | 125 | Figura No (Figure Nr.): | FIG W726F | | |

COMPOSICION QUIMICA EN % (CHEMICAL COMPOSITION %)

| Parte (Component) | Material (Material) | Colada (Heat) | % P | % S | % | % | % | % | % | % | % | % | % | % | % | % | % | % | % |
|-------------------|---------------------|---------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| BONETE (BONNET) | ASTM_A_126_GR_B | C7ZS | 0.047 | 0.059 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 |
| CUERPO (BODY) | ASTM_A_126_GR_B | C7ZK | 0.069 | 0.049 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 |
| DISCO 1 (DISC 1) | ASTM_A_126_GR_B | C79Y | 0.039 | 0.053 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 |

PROPIEDADES MECANICAS (MECHANICAL TESTING)

| Parte (Component) | Colada (Heat) | Condición de TT Normalizado & revenido Heat Treatment condition (Normalized & tempered) | Cedencia (Yield strength) (Kpsi) | Tensión (Tensile strength) (Kpsi) | Alar. En 2" (Elong. In 2") (% min) | Reduccion de area (Reduction of area) (% min) | Dureza (Hardness) (Bhn) | | Prueba Impacto (Impact Test) (Joules) | | | | | |
|-------------------|---------------|---|----------------------------------|-----------------------------------|------------------------------------|---|-------------------------|-----|---------------------------------------|-----|-----|-----|---|---|
| | | | | | | | 1st | 2nd | 1st | 2nd | 3rd | AVG | | |
| BONETE (BONNET) | C7ZS | NO APLICA NOT APPLICABLE | 0.0000 | 44.8050 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| CUERPO (BODY) | C7ZK | NO APLICA NOT APPLICABLE | 0.0000 | 46.4000 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| DISCO 1 (DISC 1) | C79Y | NO APLICA NOT APPLICABLE | 0.0000 | 46.9800 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |

PRUEBAS DE PRESIÓN DE ACUERDO CON MSS SP 70 (PRESSURE TEST IN ACCORDANCE WITH MSS SP 70)

| TIPO DE PRUEBA (Type of test) | PRESION (Pressure) (Psi) | TIEMPO (Duration) (min) | RESULTADO (Result) | TIPO DE PRUEBA (Type of test) | RESULTADO (Result) |
|---|--------------------------|-------------------------|---------------------|-------------------------------|--------------------|
| HIDROSTATICA DE CASCO (HYDROSTATIC SHELL) | 350 | 0.5 min | ACEPTADO (ACCEPTED) | | |
| PRUEBA HIDROSTATICA SELLO1 (HIGH PRESSURE CLOSURE SIDE 1) | 200 | 0.5 min | ACEPTADO (ACCEPTED) | | |
| PRUEBA HIDROSTATICA SELLO2 (HIGH PRESSURE CLOSURE SIDE 2) | 200 | 0.5 min | ACEPTADO (ACCEPTED) | | |



Certificamos que este producto ha sido diseñado, fabricado y probado de acuerdo con nuestro sistema de administración de calidad y con los requisitos establecidos en una o más de las siguientes normas en su última edición. (We hereby certify this product has been designed, manufactured and tested according to our quality management system and requirements stated in one or more of the following standards on their latest edition).

DESIGN AND TEST IN ACCORDANCE WITH:
DESIGN IN ACCORDANCE WITH MSS SP 70 (IRON GATE (OS&Y))
MSS SP 70- GRAY IRON FATE VALVES, FLANGED AND THREADED ENDS

Quality Assurance Department
Yolanda Ponciano Montoya
FAC-24 Rev. Original.