



Industrial de Válvulas, S.A. de C.V.

Industria Ite 16 S/N Fracc. Industrial el Trébol de Tepetzotlán, Estado de México, México C.P. 54610

**CERTIFICATE OF MATERIALS & TEST REPORT (CMTR)**  
 (CERTIFICADO DE CALIDAD DE MATERIALES Y REPORTE DE PRUEBAS CMTR)  
 ACCORDING TO EN 10204 TYPE 3.1

No. código interno (Product Code Nr.): ER030ADE1MRN1BY No. Serie (Serial Number): 16R926  
 Fecha (Date): July 7, 2016 No. De Tag (Tag Number): \_\_\_\_\_  
 Clientes (Customer): PLESA ANAHUAC Y CIAS, S.A DE C.V. No Pedido del Cliente (Customer PO Nr.): 23728  
 Partida (Customer Item): 17 Pedido Interno No (Walworth Sales Nr.): D000060361 Partida (Item): 17

Linea de producto (Product line): Cast Iron Extremos (Ends): FF Operación (Operation): N/A  
 Tipo de válvula (Type of valve): Check Type Swing Cuerpo (Shell): GRAY IRON Otros (Other requirements): \_\_\_\_\_  
 Diámetro (Nominal diameter): 3 Interiores (Trim): #E1 (BCE) \_\_\_\_\_  
 Presión clase (Pressure class): 125 Figura No (Figure Nr.): FIG W928 \_\_\_\_\_

**COMPOSICION QUIMICA EN % (CHEMICAL COMPOSITION %)**

| Parte (Component) | Material (Material) | Colada (Heat) | % P   | % S   | %     | %     | %     | %     | %     | %     | %     | %     | %     | %     | %     | %     | %     | %     | %     |
|-------------------|---------------------|---------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| CUERPO (BODY)     | ASTM_A_126_GR_B     | C598          | 0.062 | 0.059 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 |
| DISCO 1 (DISC 1)  | ASTM_A_126_GR_B     | C557          | 0.050 | 0.070 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 |
| TAPA 1 (COVER 1)  | ASTM_A_126_GR_B     | C54E          | 0.057 | 0.059 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 |

**PROPIEDADES MECANICAS (MECHANICAL TESTING)**

| Parte (Component) | Colada (Heat) | Condición de TT Normalizado & revenido Heat Treatment condition (Normalized & tempered) | Cedencia (Yield strength) (Kpsi) | Tensión (Tensile strength) (Kpsi) | Alar. En 2" (Elong. In 2") (% min) | Reduccion de area (Reduction of area) (% min) | Dureza (Hardness) (Bhn) |     | Prueba Impacto (Impact Test) (Joules) |     |     |     |   |   |
|-------------------|---------------|---|----------------------------------|-----------------------------------|------------------------------------|---|-------------------------|-----|---------------------------------------|-----|-----|-----|---|---|
|                   |               |   |                                  |                                   |                                    |   | 1st                     | 2nd | 1st                                   | 2nd | 3rd | AVG |   |   |
| CUERPO (BODY)     | C598          | NO APLICA<br>NOT APPLICABLE   | 0.0000                           | 40.6000                           | 0                                  | 0   | 0                       | 0   | 0                                     | 0   | 0   | 0   | 0 | 0 |
| DISCO 1 (DISC 1)  | C557          | NO APLICA<br>NOT APPLICABLE   | 0.0000                           | 36.2500                           | 0                                  | 0   | 0                       | 0   | 0                                     | 0   | 0   | 0   | 0 | 0 |
| TAPA 1 (COVER 1)  | C54E          | NO APLICA<br>NOT APPLICABLE   | 0.0000                           | 37.1200                           | 0                                  | 0   | 0                       | 0   | 0                                     | 0   | 0   | 0   | 0 | 0 |

**PRUEBAS DE PRESIÓN DE ACUERDO CON MSS SP 71 (PRESSURE TEST IN ACCORDANCE WITH MSS SP 71)**

| TIPO DE PRUEBA (Type of test)                              | PRESION (Pressure) (Psi) | TIEMPO (Duration) (min) | RESULTADO (Result)  | TIPO DE PRUEBA (Type of test) | RESULTADO (Result) |
|--|--------------------------|-------------------------|---------------------|-------------------------------|--------------------|
| HIDROSTATICA DE CASCO (HYDROSTATIC SHELL)                  | 350                      | 0.5 min                 | ACEPTADO (ACCEPTED) |                               |                    |
| PRUEBA HIDROSTATICA SELLO 1 (HIGH PRESSURE CLOSURE SIDE 1) | 200                      | 0.5 min                 | ACEPTADO (ACCEPTED) |                               |                    |

Certificamos que este producto ha sido diseñado, fabricado y probado de acuerdo con nuestro sistema de administración de calidad y con los requisitos establecidos en una o más de las siguientes normas en su última edición. (We hereby certify this product has been designed, manufactured and tested according to our quality management system and requirements stated in one or more of the following standards on their latest edition).

- API 599 METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- API 591 PROCESS VALVE QUALIFICATION PROCEDURE
- API 623 STEEL GLOBE VALVES-FLANGED AND BUTT-WELDING ENDS, BOLTED BONNETS
- API 624 TYPE TESTING OF RISING STEM VALVES EQUIPPED WITH GRAPHITE PACKING FOR FUGITIVE EMISSIONS
- ANSI B16-10 FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-11 FORGED FITTINGS, SOCKET - WELDING AND THREADED
- ANSI/NACE MR0175/ISO 15156-1 MATERIALS FOR USE IN H<sub>2</sub>S-CONTAINING ENVIRONMENTS IN OIL AND GAS PRODUCTION
- NACE MR0103 MATERIAL RESISTANT TO SULFIDE STRESS CRACKING IN CORROSIVE PETROLEUM ENVIRONMENT
- MSS-SP61 PRESSURE TESTING OF STEEL VALVES

Quality Assurance Department  
 Yolanda Ponciano Montoya

FAC-24 Rev. Original.