WALWORTH

*Industrial de Válvulas, S.A. de C.V.*

*Industria lte 16 S/N Fracc. Industrial el Trébol de Tepotzotlán, Estado de México, México C.P. 54610*

# CERTIFICATE OF MATERIALS & TEST REPORT (CMTR)

*(CERTIFICADO DE CALIDAD DE MATERIALES Y REPORTE DE PRUEBAS CMTR)*

ACCORDING TO EN 10204 TYPE 3.1

No. código interno *(Product Code Nr.)*: EE020ADE1MR21BY

No. Serie *(Serial Number)*: 16C5858

Fecha *(Date)*: September 29, 2016

*No. De Tag (Tag Number)*:

Clientes *(Customer)*: PLESA ANAHUAC Y CIAS, S.A DE C.V.

*No Pedido del Cliente (Customer PO Nr.)*: 24310

Partida *(Customer Item)*: 12 Pedido Interno No *(Walworth Sales Nr.)*: D000060612

Partida *(Item)*: 13

| | | | | | |
|---|---|---|---|---|---|
| Linea de producto *(Product line)*: | Cast Iron | Extremos *(Ends)*: | FF | Operación *(Operation)*: | Handwheel |
| Tipo de válvula *(Type of valve)*: | Stem Gate Fixed | Cuerpo *(Shell)*: | GRAY IRON | Otros *(Other requirements)*: | |
| Diámetro *(Nominal diameter)*: | 2 | Interiores *(Trim)*: | #E1 (BCE) | | |
| Presión clase *(Pressure class)*: | 125 | Figura No *(Figure Nr.)*: | FIG W719 | | |

## COMPOSICION QUIMICA EN % *(CHEMICAL COMPOSITION %)*

| Parte (Component) | Material (Material) | Colada (Heat) | % P | % S | % | % | % | % | % | % | % | % | % | % | % | % | % | % | % | % |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| BONETE (BONNET) | ASTM_A_126_GR_B | C5YE | 0.049 | 0.056 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 |
| CUERPO (BODY) | ASTM_A_126_GR_B | C63N | 0.052 | 0.056 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 |
| DISCO 1 (DISC 1) | ASTM_A_126_GR_B | C59R | 0.059 | 0.058 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 |

## PROPIEDADES MECANICAS *(MECHANICAL TESTING)*

| Parte (Component) | Colada (Heat) | Condición de TT Normalizado & revenido Heat Treatment condition (Normalized & tempered) | Cedencia (Yield strength) (Kpsi) | Tensión (Tensile strength) (Kpsi) | Alar. En 2" (Elong. In 2") (% min) | Reduccion de area (Reduction of area) (% min) | Dureza (Hardness) (Bhn) | | Prueba Impacto (Impact Test) (Joules) | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | 1st | 2nd | 1st | 2nd | 3rd | AVG |
| BONETE (BONNET) | C5YE | NO APLICA / NOT APPLICABLE | 0.0000 | 44.3700 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| CUERPO (BODY) | C63N | NO APLICA / NOT APPLICABLE | 0.0000 | 39.1500 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| DISCO 1 (DISC 1) | C59R | NO APLICA / NOT APPLICABLE | 0.0000 | 38.8600 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |

## PRUEBAS DE PRESIÓN DE ACUERDO CON MSS SP 70 (PRESSURE TEST IN ACCORDANCE WITH MSS SP 70)

| TIPO DE PRUEBA (Type of test) | PRESION (Pressure) (Psi) | TIEMPO (Duration) (min) | RESULTADO (Result) | TIPO DE PRUEBA (Type of test) | RESULTADO (Result) |
|---|---|---|---|---|---|
| HIDROSTATICA DE CASCO (HYDROSTATIC SHELL) | 350 | 0.5 min | ACEPTADO (ACCEPTED) | | |
| PRUEBA HIDROSTATICA SELLO1 (HIGH PRESSURE CLOSURE SIDE 1) | 200 | 0.5 min | ACEPTADO (ACCEPTED) | | |
| PRUEBA HIDROSTATICA SELLO2 (HIGH PRESSURE CLOSURE SIDE 2) | 200 | 0.5 min | ACEPTADO (ACCEPTED) | | |

ADMINISTRACIÓN DE CALIDAD WALWORTH® Since 1842

*Certificamos que este producto ha sido diseñado, fabricado y probado de acuerdo con nuestro sistema de administración de calidad y con los requisitos establecidos en una o más de las siguientes normas en su última edición. (We hereby certify this product has been designed, manufactured and tested according to our quality management system and requirements stated in one or more of the following standards on their latestedition).*

API 599 METAL PLUG VALVES - FLANGED, THREADED AND WELDING
API 591 PROCESS VALVE QUALIFICATION PROCEDURE
API 623 STEEL GLOBE VALVES--FLANGED AND BUTT-WELDING ENDS, BOLTED BONNETS
API624 TYPE TESTING OF RISING STEM VALVES EQUIPPED WITH GRAPHITE PACKING FOR FUGITIVE EMISSIONS
ANSI B16-10 FACE TO FACE AND END TO END DIMENSIONS OF VALVES
ANSI B16-11 FORGED FITTINGS, SOCKET - WELDING AND THREADED
ANSI/NACE MR0175//ISO 15156-1 MATERIALS FOR USE IN H2S-CONTAINING ENVIRONMENTS IN OIL AND GAS PRODUCTION
NACE MR0103 MATERIAL RESISTANT TO SULFIDE STRESS CRACKING IN CORROSIVE PETROLIEUM ENVIROMENT
MSS-SP61 PRESSURE TESTING OF STEEL VALVES

Quality Assurance Department
Yolanda Ponciano Montoya

FAC-24 Rev. Original.