



Industrial de Válvulas, S.A. de C.V.

Industria Ite 16 S/N Fracc. Industrial el Trébol de Tepotzotlán, Estado de México, México C.P. 54610

**CERTIFICATE OF MATERIALS & TEST REPORT (CMTR)**  
 (CERTIFICADO DE CALIDAD DE MATERIALES Y REPORTE DE PRUEBAS CMTR)  
 ACCORDING TO EN 10204 TYPE 3.1

No. código interno (Product Code Nr.): EC030ADE1MR21BY No. Serie (Serial Number): 16C5058  
 Fecha (Date): July 7, 2016 No. De Tag (Tag Number): \_\_\_\_\_  
 Clientes (Customer): PLESA ANAHUAC Y CIAS, S.A DE C.V. No Pedido del Cliente (Customer PO Nr.): 23728  
 Partida (Customer Item): 11 Pedido Interno No (Walworth Sales Nr.): D000060361 Partida (Item): 11

Linea de producto (Product line):	Cast Iron	Extremos (Ends):	FF	Operación (Operation):	Handwheel
Tipo de válvula (Type of valve):	Gate	Cuerpo (Shell):	GRAY IRON	Otros (Other requirements):	
Diámetro (Nominal diameter):	3	Interiores (Trim):	#E1 (BCE)		
Presión clase (Pressure class):	125	Figura No (Figure Nr.):	FIG W726		

**COMPOSICION QUIMICA EN % (CHEMICAL COMPOSITION %)**

Parte (Component)	Material (Material)	Colada (Heat)	% P	% S	%	%	%	%	%	%	%	%	%	%	%	%	%	%	%
BONETE (BONNET)	ASTM_A_126_GR_B	C458	0.032	0.050	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
CUERPO (BODY)	ASTM_A_126_GR_B	C58C	0.051	0.053	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
DISCO 1 (DISC 1)	ASTM_A_126_GR_B	C53H	0.029	0.062	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000

**PROPIEDADES MECANICAS (MECHANICAL TESTING)**

Parte (Component)	Colada (Heat)	Condición de TT Normalizado & revenido Heat Treatment condition (Normalized & tempered)	Cedencia (Yield strength) (Kpsi)	Tensión (Tensile strength) (Kpsi)	Alar. En 2" (Elong. In 2") (% min)	Reduccion de area (Reduction of area) (% min)	Dureza (Hardness) (Bhn)		Prueba Impacto (Impact Test) (Joules)					
							1st	2nd	1st	2nd	3rd	AVG		
BONETE (BONNET)	C458	NO APLICA NOT APPLICABLE	0.0000	40.6000	0	0	0	0	0	0	0	0	0	0
CUERPO (BODY)	C58C	NO APLICA NOT APPLICABLE	0.0000	36.5400	0	0	0	0	0	0	0	0	0	
DISCO 1 (DISC 1)	C53H	NO APLICA NOT APPLICABLE	0.0000	39.5850	0	0	0	0	0	0	0	0	0	

**PRUEBAS DE PRESIÓN DE ACUERDO CON MSS SP 70 (PRESSURE TEST IN ACCORDANCE WITH MSS SP 70)**

TIPO DE PRUEBA (Type of test)	PRESION (Pressure) (Psi)	TIEMPO (Duration) (min)	RESULTADO (Result)	TIPO DE PRUEBA (Type of test)	RESULTADO (Result)
HIDROSTATICA DE CASCO (HYDROSTATIC SHELL)	350	0.5 min	ACEPTADO (ACCEPTED)		
PRUEBA HIDROSTATICA SELLO 1 (HIGH PRESSURE CLOSURE SIDE 1)	200	0.5 min	ACEPTADO (ACCEPTED)		
PRUEBA HIDROSTATICA SELLO 2 (HIGH PRESSURE CLOSURE SIDE 2)	200	0.5 min	ACEPTADO (ACCEPTED)		

Certificamos que este producto ha sido diseñado, fabricado y probado de acuerdo con nuestro sistema de administración de calidad y con los requisitos establecidos en una o más de las siguientes normas en su última edición. (We hereby certify this product has been designed, manufactured and tested according to our quality management system and requirements stated in one or more of the following standards on their latest edition).

API 599 METAL PLUG VALVES - FLANGED, THREADED AND WELDING  
 API 599 PROCESS VALVE QUALIFICATION PROCEDURE  
 API 603 STEEL GLOBE VALVES-FLANGED AND BUTT-WELDING ENDS, BOLTED BONNETS  
 API 604 TYPE TESTING OF RISING STEM VALVES EQUIPPED WITH GRAPHITE PACKING FOR FUGITIVE EMISSIONS  
 ANSI B16-10 FACE TO FACE AND END TO END DIMENSIONS OF VALVES  
 ANSI B16-11 FORGED FITTINGS, SOCKET WELDING AND THREADED  
 ANSI/NACE MR0175/ISO 15156-1 MATERIALS FOR USE IN H<sub>2</sub>S-CONTAINING ENVIRONMENTS IN OIL AND GAS PRODUCTION  
 NACE MR0103 MATERIAL RESISTANT TO SULFIDE STRESS CRACKING IN CORROSIVE PETROLEUM ENVIRONMENT  
 MSS-SP81 PRESSURE TESTING OF STEEL VALVES

Quality Assurance Department  
 Yolanda Ponciano Montoya

FAC-24 Rev. Original.