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CERTIFICADO DE CALIDAD / MILL TEST REPORT

| CLIENTE / SOLD TO | DESTINATARIO/SHIP TO | FACTURA/INVOICE |
|--|---|-----------------|
| Plesa Anahuac y Cias, S.A. de C.V. Av. Valle de las Alamedas No. 66-O San Francisco Chilpan Tultitlan MEX C.P.54940 | Plesa Anahuac y Cias, S.A. de C.V. Av. Valle de las Alamedas No. 66-O San Francisco Chilpan Tultitlan MEX C.P. 54940 | 152106 |
| | | FECHA/DATE |
| | | 09/26/2012 |

| O.C./ P.O. | PEDIDO/ ORDER | ROLLO/ COIL | LOTE/ PACKAGE | Núm. Material/ Material Number | Descripción del Material/ Material Description | LONGITUD/ LENGTH | ANALISIS | | | |
|---------------|-------------------|----------------|------------------|-----------------------------------|---|---------------------|----------|--------|--------|--------|
| | | | | | | | %C | %Mn | %P | %S |
| 250912 | 0010090262-000010 | 0007174832 | 0007407269 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0070 | 0.0010 |
| 250912 | 0010090262-000010 | 0007143709 | 0007282659 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0946 | 0.3235 | 0.0159 | 0.0140 |
| 250912 | 0010090262-000010 | 0007149760 | 0007283112 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0949 | 0.3287 | 0.0132 | 0.0087 |
| 250912 | 0010090262-000010 | 0007149761 | 0007283102 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0949 | 0.3287 | 0.0132 | 0.0087 |
| 250912 | 0010090262-000010 | 0007149761 | 0007283104 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0949 | 0.3287 | 0.0132 | 0.0087 |
| 250912 | 0010090262-000010 | 0007158226 | 0007283135 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.1000 | 0.3285 | 0.0124 | 0.0115 |
| 250912 | 0010090262-000010 | 0007143709 | 0007282643 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0946 | 0.3235 | 0.0159 | 0.0140 |
| 250912 | 0010090262-000010 | 0007174841 | 0007407215 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0090 | 0.0010 |
| 250912 | 0010090262-000010 | 0007174841 | 0007407217 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0090 | 0.0010 |
| 250912 | 0010090262-000010 | 0007174841 | 0007407185 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0090 | 0.0010 |
| 250912 | 0010090262-000010 | 0007149761 | 0007283043 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0949 | 0.3287 | 0.0132 | 0.0087 |
| 250912 | 0010090262-000010 | 0007149761 | 0007283039 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0949 | 0.3287 | 0.0132 | 0.0087 |
| 250912 | 0010090262-000010 | 0007174841 | 0007407190 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0090 | 0.0010 |
| 250912 | 0010090262-000010 | 0007174841 | 0007407189 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0090 | 0.0010 |

| O.C./ P.O. | PEDIDO/ ORDER | ROLLO/ COIL | LOTE/ PACKAGE | PROPIEDADES FISICAS/ MECHANICAL PROPERTIES | | | | ESTANDAR/ STANDAR | COLADA/ HEAT | HECHO / MADE |
|---------------|-------------------|----------------|------------------|--|---------------------------|--------------------------|------------------------------|----------------------|-----------------|-----------------|
| | | | | DUREZA/ (HRB) | TENSION/ TENSILE (ksi) | CEDENCIA/ YIELD (ksi) | ELONGACION/ ELONGATION(%) | | | |
| 250912 | 0010090262-000010 | 0007174832 | 0007407269 | 28 | 60 | 50 | 28 | A500 | 124456 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007143709 | 0007282659 | 71 | 61 | 51 | 25 | A500 | 421475 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007149760 | 0007283112 | 75 | 63 | 54 | 26 | A500 | 124605 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007149761 | 0007283102 | 75 | 64 | 54 | 26 | A500 | 124605 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007149761 | 0007283104 | 75 | 64 | 54 | 26 | A500 | 124605 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007158226 | 0007283135 | 77 | 63 | 54 | 26 | A500 | 124729 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007143709 | 0007282643 | 71 | 61 | 51 | 25 | A500 | 421475 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174841 | 0007407215 | 71 | 61 | 51 | 25 | A500 | 224686 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174841 | 0007407217 | 71 | 61 | 51 | 25 | A500 | 224686 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174841 | 0007407185 | 71 | 61 | 51 | 25 | A500 | 224686 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007149761 | 0007283043 | 75 | 64 | 54 | 26 | A500 | 124605 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007149761 | 0007283039 | 75 | 64 | 54 | 26 | A500 | 124605 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174841 | 0007407190 | 75 | 64 | 54 | 26 | A500 | 224686 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174841 | 0007407189 | 75 | 64 | 54 | 26 | A500 | 224686 | Made in Mexico |



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| Plesa Anahuac y Cias, S.A. de C.V. Av. Valle de las Alamedas No. 66-O San Francisco Chilpan Tultitlan MEX C.P.54940 | Plesa Anahuac y Cias, S.A. de C.V. Av. Valle de las Alamedas No. 66-O San Francisco Chilpan Tultitlan MEX C.P. 54940 | 152106 |
| | | FECHA/DATE |
| | | 09/26/2012 |

| O.C./ P.O. | PEDIDO/ ORDER | ROLLO/ COIL | LOTE/ PACKAGE | Núm. Material/ Material Number | Descripción del Material/ Material Description | LONGITUD/ LENGTH | ANALISIS | | | |
|---------------|-------------------|----------------|------------------|-----------------------------------|---|---------------------|----------|--------|--------|--------|
| | | | | | | | %C | %Mn | %P | %S |
| 250912 | 0010090262-000010 | 0007174841 | 0007407212 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0090 | 0.0010 |
| 250912 | 0010090262-000010 | 0007174841 | 0007407180 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0090 | 0.0010 |
| 250912 | 0010090262-000010 | 0007174841 | 0007407165 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0090 | 0.0010 |
| 250912 | 0010090262-000010 | 0007174841 | 0007407157 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0090 | 0.0010 |
| 250912 | 0010090262-000010 | 0007174841 | 0007407176 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0090 | 0.0010 |
| 250912 | 0010090262-000010 | 0007174831 | 0007407281 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0070 | 0.0010 |
| 250912 | 0010090262-000010 | 0007174831 | 0007407277 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0070 | 0.0010 |
| 250912 | 0010090262-000010 | 0007174831 | 0007407272 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0070 | 0.0010 |
| 250912 | 0010090262-000010 | 0007174831 | 0007407294 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0070 | 0.0010 |
| 250912 | 0010090262-000010 | 0007174831 | 0007407275 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0070 | 0.0010 |
| 250912 | 0010090262-000010 | 0007174832 | 0007407271 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0070 | 0.0010 |
| 250912 | 0010090262-000010 | 0007174833 | 0007407563 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0070 | 0.0010 |
| 250912 | 0010090262-000010 | 0007174827 | 0007407566 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0070 | 0.0010 |
| 250912 | 0010090262-000010 | 0007174833 | 0007407548 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0070 | 0.0010 |

| O.C./ P.O. | PEDIDO/ ORDER | ROLLO/ COIL | LOTE/ PACKAGE | PROPIEDADES FISICAS/ MECHANICAL PROPERTIES | | | | ESTANDAR/ STANDAR | COLADA/ HEAT | HECHO / MADE |
|---------------|-------------------|----------------|------------------|--|---------------------------|--------------------------|------------------------------|----------------------|-----------------|-----------------|
| | | | | DUREZA/ (HRB) | TENSION/ TENSILE (ksi) | CEDENCIA/ YIELD (ksi) | ELONGACION/ ELONGATION(%) | | | |
| 250912 | 0010090262-000010 | 0007174841 | 0007407212 | 75 | 64 | 54 | 26 | A500 | 224686 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174841 | 0007407180 | 75 | 64 | 54 | 26 | A500 | 224686 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174841 | 0007407165 | 75 | 64 | 54 | 26 | A500 | 224686 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174841 | 0007407157 | 75 | 64 | 54 | 26 | A500 | 224686 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174841 | 0007407176 | 75 | 64 | 54 | 26 | A500 | 224686 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174831 | 0007407281 | 75 | 64 | 54 | 26 | A500 | 124456 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174831 | 0007407277 | 75 | 64 | 54 | 26 | A500 | 124456 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174831 | 0007407272 | 75 | 64 | 54 | 26 | A500 | 124456 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174831 | 0007407294 | 75 | 64 | 54 | 26 | A500 | 124456 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174831 | 0007407275 | 75 | 64 | 54 | 26 | A500 | 124456 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174832 | 0007407271 | 75 | 64 | 54 | 26 | A500 | 124456 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174833 | 0007407563 | 75 | 64 | 54 | 26 | A500 | 124456 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174827 | 0007407566 | 75 | 64 | 54 | 26 | A500 | 124456 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174833 | 0007407548 | 75 | 64 | 54 | 26 | A500 | 124456 | Made in Mexico |



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| Plesa Anahuac y Cias, S.A. de C.V. Av. Valle de las Alamedas No. 66-O San Francisco Chilpan Tultitlan MEX C.P.54940 | Plesa Anahuac y Cias, S.A. de C.V. Av. Valle de las Alamedas No. 66-O San Francisco Chilpan Tultitlan MEX C.P. 54940 | 152106 |
| | | FECHA/DATE |
| | | 09/26/2012 |

| O.C./ P.O. | PEDIDO/ ORDER | ROLLO/ COIL | LOTE/ PACKAGE | Núm. Material/ Material Number | Descripción del Material/ Material Description | LONGITUD/ LENGTH | ANALISIS | | | |
|---------------|-------------------|----------------|------------------|-----------------------------------|---|---------------------|----------|--------|--------|--------|
| | | | | | | | %C | %Mn | %P | %S |
| 250912 | 0010090262-000010 | 0007174833 | 0007407564 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0070 | 0.0010 |
| 250912 | 0010090262-000010 | 0007149761 | 0007283063 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0949 | 0.3287 | 0.0132 | 0.0087 |
| 250912 | 0010090262-000010 | 0007174832 | 0007407262 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0070 | 0.0010 |
| 250912 | 0010090262-000010 | 0007158226 | 0007282775 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.1000 | 0.3285 | 0.0124 | 0.0115 |
| 250912 | 0010090262-000010 | 0007149761 | 0007283074 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0949 | 0.3287 | 0.0132 | 0.0087 |
| 250912 | 0010090262-000010 | 0007158226 | 0007282950 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.1000 | 0.3285 | 0.0124 | 0.0115 |
| 250912 | 0010090262-000010 | 0007205734 | 0007282950 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0986 | 0.3177 | 0.0092 | 0.0097 |
| 250912 | 0010090262-000010 | 0007158226 | 0007282774 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.1000 | 0.3285 | 0.0124 | 0.0115 |
| 250912 | 0010090262-000010 | 0007158226 | 0007282957 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.1000 | 0.3285 | 0.0124 | 0.0115 |
| 250912 | 0010090262-000010 | 0007174832 | 0007407263 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0070 | 0.0010 |
| 250912 | 0010090262-000010 | 0007174832 | 0007407267 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0700 | 0.4800 | 0.0070 | 0.0010 |
| 250912 | 0010090262-000011 | 0007143709 | 0007282673 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0946 | 0.3235 | 0.0159 | 0.0140 |
| 250912 | 0010090262-000011 | 0007143709 | 0007282693 | 311221 | CUAD 4.000 0.1196 CGBSDP STK 6.000 | 6000 mm | 0.0946 | 0.3235 | 0.0159 | 0.0140 |

| O.C./ P.O. | PEDIDO/ ORDER | ROLLO/ COIL | LOTE/ PACKAGE | PROPIEDADES FISICAS/ MECHANICAL PROPERTIES | | | | ESTANDAR/ STANDAR | COLADA/ HEAT | HECHO / MADE |
|---------------|-------------------|----------------|------------------|--|---------------------------|----------------------------|------------------------------|----------------------|-----------------|-----------------|
| | | | | DUREZA/ (HRB) | TENSION/ TENSILE (ksi) | CEDECENCIA/ YIELD (ksi) | ELONGACION/ ELONGATION(%) | | | |
| 250912 | 0010090262-000010 | 0007174833 | 0007407564 | 75 | 64 | 54 | 26 | A500 | 124456 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007149761 | 0007283063 | 75 | 64 | 54 | 26 | A500 | 124605 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174832 | 0007407262 | 75 | 64 | 54 | 26 | A500 | 124456 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007158226 | 0007282775 | 77 | 63 | 54 | 26 | A500 | 124729 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007149761 | 0007283074 | 75 | 64 | 54 | 26 | A500 | 124605 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007158226 | 0007282950 | 77 | 63 | 54 | 26 | A500 | 124729 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007205734 | 0007282950 | 77 | 63 | 54 | 26 | A500 | 125132 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007158226 | 0007282774 | 77 | 63 | 54 | 26 | A500 | 124729 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007158226 | 0007282957 | 77 | 63 | 54 | 26 | A500 | 124729 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174832 | 0007407263 | 77 | 63 | 54 | 26 | A500 | 124456 | Made in Mexico |
| 250912 | 0010090262-000010 | 0007174832 | 0007407267 | 77 | 63 | 54 | 26 | A500 | 124456 | Made in Mexico |
| 250912 | 0010090262-000011 | 0007143709 | 0007282673 | 71 | 61 | 51 | 25 | A500 | 421475 | Made in Mexico |
| 250912 | 0010090262-000011 | 0007143709 | 0007282693 | 71 | 61 | 51 | 25 | A500 | 421475 | Made in Mexico |