

AM/NS Calvert LLC

1 AM/NS Way
Calvert, Al. 36513 USA



Mill Certificate

CUSTOMER ORIGINAL

Order - Item 185011-130	Certificate Number 1190405490	Delivery No 82417077-10	Date 01/24/2020	Page 1 of 1						
Customer No: 14552		Cust PO: AMMEX01094								
Customer Part No: 13-										
Customer Sold to: ArcelorMittal Mexico SA de CV Francisco J Mugica 1 G Centro 60950 LAZARO CARDENAS MEXICO		Customer Ship to: ArcelorMittal Mexico SA de CV Administracion Portuaria Integral Edificio API Tampico S/N 89000 TAMPICO MEXICO		Contact - Stan Bevans AM/NS Calvert LLC 1 AM/NS Way CALVERT AL 36513 USA Email: Stanley.Bevans@ArcelorMittal.com Ph : 1-251-289-3000						
Steel Grade / Customer Specification Hot Roll Black Coil Conv to A572 Grade 50[345] / 0.2500 " X 48.0000 " ACCORDING TO A1018 {Hvy 0.230"(6)-1"(25.4)}-Hot Roll Base										
Type of Product/Surface Hot Roll Black Coil Unexposed IDS UNEXPOSED										
TEST METHOD ASTM		Melted in Mexico		Manufactured in USA						
MATERIAL DESCRIPTION										
	ORDERED	Heat No.	Coil No.	Weight Net LB	Weight Gross LB					
(mm)	6.350	1922077	1190405490	47,399.000	47,399.000					
(in)	0.2500									
Country of origin: USA										
CHEMICAL COMPOSITION OF THE LADLE *										
Heat No.	C	Si	Mn	P	S	Al	Cr	Cu	Mo	N
1922077	0.0660	0.03	0.84	0.006	0.003	0.050	0.01	0.046	0.000	0.0030
	Ni	Nb	Ti	B	V	Ca				
	0.005	0.034	0.001	0.0000	0.004	0.0015				
TENSILE TEST										
Test Direction	Yield Strength	Tensile Strength	% Total Elong.							
T	71 ksi	74 ksi	34							

This is not a NAFTA or any other FTA certificate of origin
AM/NS Calvert LLC certify that the material herein described has been manufactured, sampled, tested and inspected in accordance with the contract requirements and is fully in compliance.

* - This test is not covered by our current A2LA accreditation

Yasunori Iwasa
Quality Management Director
AM/NS Calvert