**AM/NS Calvert LLC** 

1 AM/NS Way Calvert, Al. 36513 USA



## CUSTOMER ORIGINAL

Order - Item 180875-40Certificate Number 1189999260Delivery No 82349216-10Date 11/02/2019Page 1 of 1Customer No: 14552Cust PO: AMMEX01013Customer Part No: 04-Customer Ship to: ArcelorMittal MexicoCustomer Ship to: ArcelorMittal Mexico SA de CV Administracion Portuaria Integral Edificio API Tampico S/N 89000 TAMPICOContact - Stan Bevans AM/NS Calvert LLC 1 AM/NS Way CALVERT AL 36513 USA					М	ill Certifica	customer original					
Customer Part No: 04- Customer Sold to: ArcelorMittal Mexico SA de CV Francisco J Mugica 1 G Centro 60950 LAZARO CARDENAS MEXICO Steel Grade / Customer Specification Hot Roll Black Coil SAE 1010 / 0.1196 " X 48.0000 " ACCORDING TO SAEJ403-Hot Roll Base Type of Product/Surface Hot Roll Black Coil Unexposed IDS UNEXPOSED TEST METHOD MATERIAL DESCRIPTION MATERIAL DESCRIPTION Metal (mm) 3.038 1912337 1189999260 41,711.000 (m) 0.1196 CHEMICAL COMPOSITION OF THE LADLE * Heat No. C Si Mn P S AI Cr Cu Mo N 1912337 0.0910 0.01 0.42 0.005 0.003 0.048 0.01 0.006 0.003 0.0019 Ni Nb Ti B V Ca					Delivery No							
Customer Sold to: ArcelorMittal Mexico SA de CV Francisco J Mugica 1 G Centro 60950 LAZARO CARDENAS MEXICO Steel Grade / Customer Specification Hot Roll Black Coil SAE 1010 / 0.1196 " X 48.0000 " ACCORDING TO SAEJ403-Hot Roll Base Type of Product/Surface Hot Roll Black Coil Unexposed IDS UNEXPOSED TEST METHOD SAE Country of origin: USA MATERIAL DESCRIPTION Mexico (m) 0.1196 TAB 2337 1189999260 41,711.000 (m) 0.1196 TAB 2118999260 41,711.000 Min P S AI Cr Cu Mo N 1912337 0.0910 0.01 0.42 0.005 0.003 0.048 0.01 0.006 0.003 0.0019 Ni Nb Ti B V Ca	Customer No: 14552				Cust PO: AMMEX0			)13				
ArcelorMittal Mexico SA de CV Francisco J Mugica 1 G Centro 60950 LAZARO CARDENAS MEXICO Steel Grade / Customer Specification Hot Roll Black Coll SAE 1010 / 0.1196 " X 48.0000 " ACCORDING TO SAEJ403-Hot Roll Base Type of Product/Surface Hot Roll Black Coll Unexposed IDS UNEXPOSED TEST METHOD SAE Country of origin: USA MATERIAL DESCRIPTION Metal Coll Net Corrss (mm) 3.038 1912337 1189999260 41,711.000 41,711.000 (m) 0.1196 (mm) 41,711.000 41,711.000 41,711.000 (mm) 3.038 1912337 1189999260 41,711.000 41,711.000 41,711.000 (mm) 0.01196 (mm) 0.011 0.42 0.005 0.003 0.048 0.01 0.006 0.003 0.0019 Ni Nb Ti B V Ca	Customer Par	rt No: 04-										
Hot Roll Black Coil SAE 1010 / 0.1196 " X 48.0000 " ACCORDING TO SAEJ403-Hot Roll Base   Type of Product/Surface   Hot Roll Black Coil Unexposed IDS UNEXPOSED   TEST METHOD   Melted in Mexico   Manufactured in USA   SAE   Ocuntry of origin: USA   Meited in Mexico   Meited in Mexico   Manufactured in USA   SAE   Ocuntry of origin: USA   Meited in Mexico   Meited in Mexico   Manufactured in USA   SAE   Ocuntry of origin: USA   Meited in Mexico   Metted in Mexico   Material DESCRIPTION   Heat   ORDERED   Moi.   Coultry of origin: USA   (mm)   3.038   0 PROPOSITION OF THE LADLE *   Heat   No. C   Ni No Ni <td colspan<="" td=""><td colspan="2">ArcelorMittal Mexico SA de CV Francisco J Mugica 1 G Centro 50950 LAZARO CARDENAS</td><td>Arcelo Admir Edifici 89000</td><td colspan="3">ArcelorMittal Mexico SA de ( Administracion Portuaria Inte Edificio API Tampico S/N 89000 TAMPICO</td><td colspan="4">AM/NS Calvert LLC 1 AM/NS Way CALVERT AL 36513 USA Email: Stanley.Bevans@ArcelorMittal.co</td></td>	<td colspan="2">ArcelorMittal Mexico SA de CV Francisco J Mugica 1 G Centro 50950 LAZARO CARDENAS</td> <td>Arcelo Admir Edifici 89000</td> <td colspan="3">ArcelorMittal Mexico SA de ( Administracion Portuaria Inte Edificio API Tampico S/N 89000 TAMPICO</td> <td colspan="4">AM/NS Calvert LLC 1 AM/NS Way CALVERT AL 36513 USA Email: Stanley.Bevans@ArcelorMittal.co</td>	ArcelorMittal Mexico SA de CV Francisco J Mugica 1 G Centro 50950 LAZARO CARDENAS		Arcelo Admir Edifici 89000	ArcelorMittal Mexico SA de ( Administracion Portuaria Inte Edificio API Tampico S/N 89000 TAMPICO			AM/NS Calvert LLC 1 AM/NS Way CALVERT AL 36513 USA Email: Stanley.Bevans@ArcelorMittal.co				
Hot Roll Black Coil Unexposed IDS UNEXPOSED     TEST METHOD   Malted in Mexico   Manufactured in USA     SAE     Country of origin: USA     Waterial DESCRIPTION     Weight   Weight     Weight   Weight     Metted Coil   Net   Gross     ORDERED   No.   LB   LB     (mm)   3.038   1912337   1189999260   41,711.000   41,711.000   41,711.000   10,1196   Feat   Colspan="4">Colspan="4">Colspan="4">Material DESCRIPTION     ChemicAL COMPOSITION OF THE LADLE *     Heat   Coil   No.   Cless Mn   P   S   AI   Cr   Cu     MATERIAL DESCRIPTION   F HE LADLE *   Feat   No.   C   Si   Mn   P   S   AI   Cr   Cu   Mo   N   1912337   0.0910   0.01   0.42 <td< td=""><td></td><td></td><td></td><td></td><td>000 " AC</td><td>CORDING TO</td><td>) SAEJ40</td><td>3-Hot Roll Bas</td><td>se</td><td></td><td></td></td<>					000 " AC	CORDING TO	) SAEJ40	3-Hot Roll Bas	se			
Mended in Moxico in Control in Control in Control     SAE     MATERIAL DESCRIPTION     Weight Weight Heat Coil Net Gross ORDERED No. No. LB LB     ORDERED   No. No. LB   LB     (mm)   3.038   1912337   1189999260   41,711.000   41,711.000     (in)   ORDERED No. No. LB   LB     (mm)   3.038   1912337   1189999260   41,711.000   41,711.000     CHEMICAL COMPOSITION OF THE LADLE *     Heat   Cr   Cu   Mo   N     No.   C   Si   Mn   P   S   AI   Cr   Cu   Mo   N     1912337   0.0910   0.01   0.42   0.003   0.048   0.01   0.006   0.003   0.0019     Ni   Nb   Ti   Clean Colspan="2">Clean Colspan="2">Clean Colspan= 2"Clean Colspan="2">Clean Colspan= 2"Clean Colspan="2"Clean Colspan			osed IDS (	JNEXPOS	SED							
MATERIAL DESCRIPTION MATERIAL DESCRIPTION Heat Coil Net Gross ORDERED No. No. LB LB (mm) 3.038 1912337 118999260 41,711.000 41,711.000 (in) 0.1196 CHEMICAL COMPOSITION OF THE LADLE * Heat No. C Si Mn P S Al Cr Cu Mo N 1912337 0.0910 0.01 0.42 0.005 0.003 0.048 0.01 0.006 0.003 0.0019 Ni Nb Ti B V Ca	TEST METHOD	)		Melted	in Mexic	0		Manufactured in USA				
WATERIAL DESCRIPTION     WATERIAL DESCRIPTION   Weight	SAE											
Weight Weight NetWeight GrossORDERED (mm) (in)No. 3.038No. 1912337No. 118999260LBLB(mm) (in)3.038 0.1196191233711899926041,711.00041,711.000CHEMICAL COMPOSITION OF THE LADLE *Heat No.CSiMnPSAlCrCuMoN19123370.09100.010.420.0050.0030.0480.010.0060.0030.0019Ni<				Countr	y of origi	n: USA						
Heat   No.   C   Si   Mn   P   S   Al   Cr   Cu   Mo   N     1912337   0.0910   0.01   0.42   0.005   0.003   0.048   0.01   0.006   0.003   0.001     Ni   Nb   Ti   B   V   Ca   V	(mm)	ORDEREI 3.03	D 8 1912	No.	No.	1	Net LB	Gross				
No.   C   Si   Mn   P   S   Al   Cr   Cu   Mo   N     1912337   0.0910   0.01   0.42   0.005   0.003   0.048   0.01   0.006   0.003   0.019     Ni   Nb   Ti   B   V   Ca   V   V	CHEMICAL CO	MPOSITION	OF THE LAI	DLE *								
Ni Nb Ti B V Ca		С	Si	Mn	F	o S	AI	Cr	Cu	Мо	N	
	1912337	0.0910	0.01	0.42	0.005	0.003	0.048	0.01	0.006	0.003	0.0019	
		Ni										

This is not a NAFTA or any other FTA certificate of origin AM/NS Calvert LLC certify that the material herein described has been manufactured, sampled, tested and inspected in accordance with the contract requirements and is fully in compliance.

\* - This test is not covered by our current A2LA accreditation

Aprin Jurane

Yasunori Iwasa **Quality Management Director** AM/NS Calvert