AM/NS Calvert LLC

1 AM/NS Way Calvert, Al. 36513 USA



CUSTOMER ORIGINAL

		Mill Certificate					CUSTOMER ORIGINAL				
Order - Item 178405-20	Certificate Numb 1189138180					Date			Page 1 of 1		
Customer No: 1		Cust PO: AMMEX00			43						
Customer Part I	No: 02-										
Customer Sold to: ArcelorMittal Mexico SA de CV Francisco J Mugica 1 G Centro 60950 LAZARO CARDENAS MEXICO			Arcelo Admin Edifici	nistracion o API Ta TAMPI	/lexico SA de n Portuaria Int ampico S/N	o SA de CV AM/NS tuaria Integral 1 AM/I co S/N CALVI USA Email:		t - Stan Bevans Calvert LLC IS Way ERT AL 36513 Stanley.Bevans@ArcelorMittal.con -251-289-3000			
Steel Grade / Cu Hot Roll Black C			7 " X 48.00	000 " AC	CORDING TO) SAEJ40	3-Hot Roll Base	e			
Type of Product/ Hot Roll Black C		ed IDS U	NEXPOS	ED							
TEST METHOD N				Melted in Mexico			Manufactured in USA				
SAE											
MATERIAL DESC			Countr	y of orig	in: USA						
(mm) (in)	H ORDERED 1.897 1911		łeat Coil No. No. 620 1189138180		Weight Net LB 49,648.000		Weight Gross LB 49,648.000				
CHEMICAL COM	POSITION C	F THE LAD	DLE *								
Heat No. 1911620	C 0.1030	Si 0.02	Mn 0.46	F 0.005		AI 0.051	Cr 0.01	Cu 0.005	Mo 0.002	N 0.0045	
	Ni 0.007	Nb 0.002	Ti 0.000	E 0.0001	3 V	Ca 0.0012					

This is not a NAFTA or any other FTA certificate of origin AM/NS Calvert LLC certify that the material herein described has been manufactured, sampled, tested and inspected in accordance with the contract requirements and is fully in compliance.

* - This test is not covered by our current A2LA accreditation

Janum Juan-

Yasunori Iwasa **Quality Management Director** AM/NS Calvert