

# AM/NS Calvert LLC

1 AM/NS Way  
Calvert, Al. 36513 USA



## Mill Certificate

CUSTOMER ORIGINAL

Order - Item 114654-30	Certificate Number 1162498430	Delivery No 81374151-10	Date 12/28/2016	Page 1 of 1
Customer No: 14756		Cust PO: AMMEX00172		
Customer Part No: 03-STOCK ORDER				
Customer Sold to: ArcelorMittal Mexico SA de CV Francisco J Mugica 1 G Centro 60950 LAZARO CARDENAS MEXICO		Customer Ship to: ArcelorMittal Mexico SA de CV Administracion Portuaria Integral Edificio API Tampico S/N 89000 TAMPICO MEXICO		Contact - Stan Bevans AM/NS Calvert LLC 1 AM/NS Way CALVERT AL 36513 USA Email: Stanley.Bevans@ArcelorMittal.com Ph : 1-251-289-3000
Steel Grade / Customer Specification Hot Roll Black Coil Conv to A36 / 0.1880 " X 72.0000 " ACCORDING TO A1011 {Light < 0.230"(6.0 mm)}				
Type of Product/Surface Hot Roll Black Coil Unexposed				

TEST METHOD ASTM	Melted in Mexico		Manufactured in USA							
Country of origin: USA										
MATERIAL DESCRIPTION	Heat No.	Coil No.	Weight Net LB	Weight Gross LB						
(mm) ORDERED 4.775	1612711	1162498430	50,486.000	50,486.000						
(in) 0.1880										
CHEMICAL COMPOSITION OF THE LADLE *										
Heat No.	C	Si	Mn	P	S	Al	Cr	Cu	Mo	N
1612711	0.2000	0.03	0.86	0.007	0.002	0.030	0.02	0.00	0.00	0.0035
	Ni	Nb	Ti	B	V	Ca				
	0.003	0.000	0.001	0.0001	0.003	0.0017				
TENSILE TEST										
Test Direction	Yield Strength	Tensile Strength	% Total Elong.							
T	54 ksi	72 ksi	31							

This is not a NAFTA or any other FTA certificate of origin  
AM/NS Calvert LLC certify that the material herein described has been manufactured, sampled, tested and inspected in accordance with the contract requirements and is fully in compliance.

\* - This test is not covered by our current A2LA accreditation

Yasunori Iwasa  
Quality Management Director  
AM/NS Calvert

Rev.