

AM/NS Calvert LLC

1 AM/NS Way
Calvert, Al. 36513 USA

AM/NS CALVERT

Mill Certificate

CUSTOMER ORIGINAL

Order - Item 185085-10	Certificate Number 2102532430	Delivery No 82404025-10	Date 12/30/2019	Page 1 of 1						
Customer No: 14552		Cust PO: AMMEX01131								
Customer Part No: 01-										
Customer Sold to: ArcelorMittal Mexico SA de CV Francisco J Mugica 1 G Centro 60950 LAZARO CARDENAS MEXICO		Customer Ship to: ArcelorMittal Mexico SA de CV Administracion Portuaria Integral Edificio API Tampico S/N 89000 TAMPICO MEXICO		Contact - Stan Bevans AM/NS Calvert LLC 1 AM/NS Way CALVERT AL 36513 USA Email: Stanley.Bevans@ArcelorMittal.com Ph : 1-251-289-3000						
Steel Grade / Customer Specification Roll Pickled & Oiled Coil SAE 1006 / 0.0747 " X 48.0000 " ACCORDING TO SAEJ403-Hot Roll Base										
Type of Product/Surface Hot Roll Pickled & Oiled Coil Normal Oiled FC61AUS Unexposed IDS UNEXPOSED										
TEST METHOD SAE		Melted in Mexico		Manufactured in USA						
MATERIAL DESCRIPTION Country of origin: USA # 60722										
	ORDERED	Heat No.	Coil No.	Weight Net LB	Weight Gross LB					
(mm)	1.897	1932959	2102532430	45,481.000	45,481.000					
(in)	0.0747									
CHEMICAL COMPOSITION OF THE LADLE *										
Heat No.	C	Si	Mn	P	S	Al	Cr	Cu	Mo	N
1932959	0.0450	0.02	0.27	0.005	0.005	0.039	0.01	0.012	0.000	0.0031
	Ni	Nb	Ti	B	V	Ca				
	0.010	0.003	0.003	0.0003	0.001	0.0022				



This is not a NAFTA or any other FTA certificate of origin
AM/NS Calvert LLC certify that the material herein described has been manufactured, sampled, tested and inspected in accordance with the contract requirements and is fully in compliance.

* - This test is not covered by our current A2LA accreditation

Yasunori Iwasa
Quality Management Director
AM/NS Calvert

Rev.