

AM/NS Calvert LLC

1 AM/NS Way
Calvert, AL 36513 USA

AM/NS CALVERT

Mill Certificate

CUSTOMER ORIGINAL

Order - Item 196227-60	Certificate Number 1191451920	Delivery No 82586086-10	Date 08/12/2020	Page 1 of 1						
Customer No: 14552		Cust PO: 300002248								
Customer Part No: 60-										
Customer Sold to: ArcelorMittal Mexico SA de CV Francisco J Mugica 1 G Centro 60950 LAZARO CARDENAS MEXICO		Customer Ship to: ArcelorMittal Mexico SA de CV Administracion Portuaria Integral Edificio API Tampico S/N 89000 TAMPICO MEXICO		Contact - Stan Bevans AM/NS Calvert LLC 1 AM/NS Way CALVERT AL 36513 USA Email: Stanley.Bevans@ArcelorMittal.com Ph : 1-251-289-3000						
Steel Grade / Customer Specification Hot Roll Black Coil Conv to A36 / 0.3750 " X 72.0000 " ACCORDING TO A1018 (Hvy 0.230*(6)-1*(25.4))-Hot Roll Base										
Type of Product/Surface Hot Roll Black Coil Unexposed IDS UNEXPOSED										
TEST METHOD ASTM		Melted in Mexico		Manufactured in USA						
Country of origin: USA #61985										
MATERIAL DESCRIPTION										
	ORDERED	Heat No.	Coil No.	Weight Net LB	Weight Gross LB					
(mm)	9.525	2040768	1191451920	50,948.000	50,948.000					
(in)	0.3750									
CHEMICAL COMPOSITION OF THE LADLE *										
Heat No.	C	Si	Mn	P	S	Al	Cr	Cu	Mo	N
2040768	0.1980	0.01	0.85	0.006	0.004	0.040	0.01	0.004	0.001	0.0026
	Ni	Nb	Ti	B	V	Ca				
	0.004	0.001	0.002	0.0001	0.001	0.0020				
TENSILE TEST										
Test Direction	Yield Strength	Tensile Strength	% Total Elong.							
T	45 ksi	68 ksi	36							

ACEROS DONDISCH S.A. DE C.V.
RECIBIDO
20 OCT 2020

This is not a NAFTA or any other FTA certificate of origin
AM/NS Calvert LLC certify that the material herein described has been manufactured, sampled, tested and inspected in accordance with the contract requirements and is fully in compliance.

* - This test is not covered by our current A2LA accreditation

Yasunori Iwasa
Yasunori Iwasa
Quality Management Director
AM/NS Calvert

Rev.