

AM/NS Calvert LLC

1 AM/NS Way
Calvert, Al. 36513 USA

AM/NS CALVERT

CUSTOMER ORIGINAL

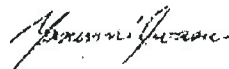
Mill Certificate

Order - Item 185095-10	Certificate Number 1191123290	Delivery No 82411393-10	Date 01/11/2020	Page 1 of 1						
Customer No: 14552		Cust PO: AMMEX01140								
Customer Part No: 01-										
Customer Sold to: ArcelorMittal Mexico SA de CV Francisco J Mugica 1 G Centro 60950 LAZARO CARDENAS MEXICO		Customer Ship to: ArcelorMittal Mexico SA de CV Administracion Portuaria Integral Edificio API Tampico S/N 89000 TAMPICO MEXICO		Contact - Stan Bevans AM/NS Calvert LLC 1 AM/NS Way CALVERT AL 36513 USA Email: Stanley.Bevans@ArcelorMittal.com Ph : 1-251-289-3000						
Steel Grade / Customer Specification Hot Roll Black Coil Conv to A36 / 0.2500 " X 48.0000 " ACCORDING TO A1018 {Hvy 0.230"(6)-1"(25.4)}-Hot Roll Base										
Type of Product/Surface Hot Roll Black Coil Unexposed WAS USING 110 RESALE (UNEXPOSE										
TEST METHOD ASTM	Melted in Mexico		Manufactured in USA							
MATERIAL DESCRIPTION										
Country of origin: USA # 61799										
	ORDERED	Heat No.	Coil No.	Weight Net LB	Weight Gross LB					
(mm)	6.350	1912806	1191123290	46,738.000	46,738.000					
(in)	0.2500									
CHEMICAL COMPOSITION OF THE LADLE *										
Heat No.	C	Si	Mn	P	S	Al	Cr	Cu	Mo	N
1912806	0.2150	0.02	0.84	0.005	0.003	0.042	0.01	0.013	0.000	0.0016
	Ni	Nb	Ti	B	V	Ca				
	0.007	0.001	0.002	0.0001	0.004	0.0031				
TENSILE TEST										
Test Direction	Yield Strength	Tensile Strength	% Total Elong.							
T	53 ksi	71 ksi	36							

ACEROS DONDISCH S.A. DE C
RECIBIDO
13 FEB 2020

This is not a NAFTA or any other FTA certificate of origin
AM/NS Calvert LLC certify that the material herein described has been manufactured, sampled, tested and inspected in accordance with the contract requirements and is fully in compliance.

* - This test is not covered by our current A2LA accreditation



Yasunori Iwasa
Quality Management Director
AM/NS Calvert

Rev.