

4553+

AM/NS Calvert LLC
 1 AM/NS Way
 Calvert, Al. 36513 USA

**AM/NS
 CALVERT**

Mill Certificate

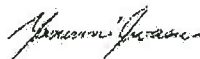
CUSTOMER ORIGINAL

Order - Item 193336-20	Certificate Number 1191064910	Delivery No 82514957-10	Date 04/24/2020	Page 1 of 1						
Customer No: 14552		Cust PO: 3000002046								
Customer Part No: 02-										
Customer Sold to: ArcelorMittal Mexico SA de CV Francisco J Mugica 1 G Centro 60950 LAZARO CARDENAS MEXICO		Customer Ship to: ArcelorMittal Mexico SA de CV Administracion Portuaria Integral Edificio API Tampico S/N 89000 TAMPICO MEXICO		Contact - Stan Bevans AM/NS Calvert LLC 1 AM/NS Way CALVERT AL 36513 USA Email: Stanley.Bevans@ArcelorMittal.com Ph : 1-251-289-3000						
Steel Grade / Customer Specification Hot Roll Black Coil Conv to A36 / 0.3750 " X 60.0000 " ACCORDING TO A1018 {Hvy 0.230"(6)-1"(25.4))-Hot Roll Base										
Type of Product/Surface Hot Roll Black Coil Unexposed IDS UNEXPOSED										
TEST METHOD ASTM	Melted in Mexico		Manufactured in USA							
MATERIAL DESCRIPTION Country of origin: USA										
	ORDERED	Heat No.	Coil No.	Weight Net LB	Weight Gross LB					
(mm)	9.525	2020321	1191064910	51,764.000	51,764.000					
(in)	0.3750									
CHEMICAL COMPOSITION OF THE LADLE *										
Heat No.	C	Si	Mn	P	S	Al	Cr	Cu	Mo	N
2020321	0.2000	0.02	0.83	0.008	0.004	0.031	0.01	0.020	0.001	0.0029
	Ni	Nb	Ti	B	V	Ca				
	0.009	0.001	0.001	0.0001	0.004	0.0016				
TENSILE TEST										
Test Direction	Yield Strength	Tensile Strength	% Total Elong.							
T	49 ksi	70 ksi	46							

#61805

This is not a NAFTA or any other FTA certificate of origin
 AM/NS Calvert LLC certify that the material herein described has been manufactured, sampled, tested and inspected in accordance with the contract requirements and is fully in compliance.

* - This test is not covered by our current A2LA accreditation



Yasunori Iwasa
 Quality Management Director
 AM/NS Calvert

Rev.