

AM/NS Calvert LLC

1 AM/NS Way
Calvert, Al. 36513 USA

AM/NS CALVERT

Mill Certificate

CUSTOMER ORIGINAL

Order - Item 199856-40	Certificate Number 1191574380	Delivery No 82610181-10	Date 09/02/2020	Page 1 of 1						
Customer No: 14552		Cust PO: 3000002457								
Customer Part No: 40-										
Customer Sold to: ArcelorMittal Mexico SA de CV Francisco J Mugica 1 G Centro 60950 LAZARO CARDENAS MEXICO		Customer Ship to: ArcelorMittal Mexico SA de CV Administracion Portuaria Integral Edificio API Tampico S/N 89000 TAMPICO MEXICO		Contact - Stan Bevans AM/NS Calvert LLC 1 AM/NS Way CALVERT AL 36513 USA Email: Stanley.Bevans@ArcelorMittal.com Ph : 1-251-289-3000						
Steel Grade / Customer Specification 1 Roll Black Coil Conv to A36 / 0.2500" X 48.0000" ACCORDING TO A1018 (Hvy 0.230"(6)-1"(25.4))-Hot Roll Base										
Type of Product/Surface Hot Roll Black Coil Unexposed IDS UNEXPOSED										
TEST METHOD ASTM		Melted in Mexico		Manufactured in USA						
MATERIAL DESCRIPTION										
		Country of origin: USA # 61916								
	ORDERED	Heat No	Coil No	Weight Net LB	Weight Gross LB					
(mm)	6.350	2041474	1191574380	42.880.000	42.880.000					
(in)	0.2500									
CHEMICAL COMPOSITION OF THE LADLE *										
Heat No.	C	Si	Mn	P	S	Al	Cr	Cu	Mo	N
2041474	0.1960	0.03	0.83	0.006	0.004	0.049	0.01	0.005	0.001	0.0029
	Ni	Nb	Ti	B	V	Ca				
	0.004	0.001	0.002	0.0002	0.002	0.0024				
TENSILE TEST										
Test Direction	Yield Strength	Tensile Strength	% Total Elong.							
T	48 ksi	69 ksi	42							

ACEROS BOWDITCH S.A. DE C.V.
RECIBIDO
19 OCT 2020

This is not a NAFTA or any other FTA certificate of origin
AM/NS Calvert LLC certify that the material herein described has been manufactured, sampled, tested and inspected in accordance with the contract requirements and is fully in compliance.

* - This test is not covered by our current A2LA accreditation



Yasunori Iwasa
Quality Management Director
AM/NS Calvert

Rev.