

AM/NS Calvert LLC

1 AM/NS Way
Calvert, Al. 36513 USA



AM/NS CALVERT

CUSTOMER ORIGINAL

Mill Certificate

Order - Item 197149-10	Certificate Number 1191522350	Delivery No 82598708-10	Date 09/02/2020	Page 1 of 1
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Customer No: 14552	Cust PO: 3000002341
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Customer Part No: 10-

Customer Sold to: ArcelorMittal Mexico SA de CV Francisco J Mugica 1 G Centro 60950 LAZARO CARDENAS MEXICO	Customer Ship to: ArcelorMittal Mexico SA de CV Administracion Portuaria Integral Edificio API Tampico S/N 89000 TAMPICO MEXICO	Contact - Stan Bevans AM/NS Calvert LLC 1 AM/NS Way CALVERT AL 36513 USA Email: Stanley.Bevans@ArcelorMittal.com Ph : 1-251-289-3000
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Steel Grade / Customer Specification Hot Roll Black Coil Conv to A36 / 0.1875 " X 48.0000 " ACCORDING TO A1011 {Light < 0.230"(6.0 mm)}-Hot Roll Base
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Type of Product/Surface Hot Roll Black Coil Unexposed IDS UNEXPOSED
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TEST METHOD ASTM	Melted in Mexico	Manufactured in USA
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MATERIAL DESCRIPTION		Country of origin: USA		Weight Net LB	Weight Gross LB
(mm)	ORDERED 4.763	Heat No. 2021463	Coil No. 1191522350	42,902.000	42,902.000
(in)	0.1875				#E 22301

CHEMICAL COMPOSITION OF THE LADLE *											
Heat No.	C	Si	Mn	P	S	Al	Cr	Cu	Mo	N	
2021463	0.1970	0.02	0.85	0.006	0.003	0.044	0.01	0.006	0.001	0.0024	
	Ni	Nb	Ti	B	V	Ca					
	0.004	0.001	0.002	0.0001	0.002	0.0019					

TENSILE TEST			
Test Direction	Yield Strength	Tensile Strength	% Total Elong.
T	52 ksi	71 ksi	33

This is not a NAFTA or any other FTA certificate of origin
AM/NS Calvert LLC certify that the material herein described has been manufactured, sampled, tested and inspected in accordance with the contract requirements and is fully in compliance.

* - This test is not covered by our current A2LA accreditation

Yasunori Iwasa
Quality Management Director
AM/NS Calvert

AM/NS Calvert LLC

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Calvert, Al. 36513 USA

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AM/NS CALVERT

Mill Certificate

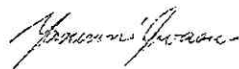
CUSTOMER ORIGINAL

Order - Item 197166-10	Certificate Number 1191522030	Delivery No 82603007-10	Date 09/02/2020	Page 1 of 1						
Customer No: 14552		Cust PO: 3000002350								
Customer Part No: 10-										
Customer Sold to: ArcelorMittal Mexico SA de CV Francisco J Mugica 1 G Centro 60950 LAZARO CARDENAS MEXICO		Customer Ship to: ArcelorMittal Mexico SA de CV Administracion Portuaria Integral Edificio API Tampico S/N 89000 TAMPICO MEXICO		Contact - Stan Bevans AM/NS Calvert LLC 1 AM/NS Way CALVERT AL 36513 USA Email: Stanley.Bevans@ArcelorMittal.com Ph : 1-251-289-3000						
Steel Grade / Customer Specification Hot Roll-Black Coil Conv to A36 / 0.1875 " X 48.0000 " ACCORDING TO A1011 {Light < 0.230"(6.0 mm)}-Hot Roll Base										
Type of Product/Surface Hot Roll Black Coil Unexposed IDS UNEXPOSED										
TEST METHOD ASTM		Melted in Mexico		Manufactured in USA						
MATERIAL DESCRIPTION		Country of origin: USA								
	ORDERED	Heat No.	Coil No.	Weight Net LB						
(mm)	4.763	2031668	1191522030	42,064.000						
(in)	0.1875									
				Weight Gross LB						
				42,064.000						
CHEMICAL COMPOSITION OF THE LADLE *										
Heat No.	C	Si	Mn	P	S	Al	Cr	Cu	Mo	N
2031668	0.2010	0.02	0.87	0.006	0.002	0.036	0.01	0.004	0.001	0.0026
	Ni	Nb	Ti	B	V	Ca				
	0.004	0.001	0.002	0.0001	0.002	0.0009				
TENSILE TEST										
Test Direction	Yield Strength	Tensile Strength	% Total Elong.							
T	45 ksi	68 ksi	37							

#22296

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* - This test is not covered by our current A2LA accreditation



Yasunori Iwasa
Quality Management Director
AM/NS Calvert

Rev.