

# AM/NS Calvert LLC

1 AM/NS Way  
Calvert, Al. 36513 USA

# AM/NS CALVERT

CUSTOMER ORIGINAL

## Mill Certificate

Order - Item 199856-40	Certificate Number 1191574740	Delivery No 82608393-10	Date 09/02/2020	Page 1 of 1
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Customer No: 14552

Cust PO: 3000002457

Customer Part No: 40-

Customer Sold to:  
ArcelorMittal Mexico  
SA de CV  
Francisco J Mugica 1 G Centro  
60950 LAZARO CARDENAS  
MEXICO

Customer Ship to:  
ArcelorMittal Mexico SA de CV  
Administracion Portuaria Integral  
Edificio API Tampico S/N  
89000 TAMPICO  
MEXICO

Contact - Stan Bevans  
AM/NS Calvert LLC  
1 AM/NS Way  
CALVERT AL 36513  
USA  
Email: Stanley.Bevans@ArcelorMittal.com  
Ph : 1-251-289-3000

Steel Grade / Customer Specification

Hot Roll Black Coil Conv to A36 / 0.2500 " X 48.0000 " ACCORDING TO A1018 {Hvy 0.230"(6)-1"(25.4)}-Hot Roll Base

Type of Product/Surface

Hot Roll Black Coil Unexposed IDS UNEXPOSED

TEST METHOD

Melted in Mexico

Manufactured in USA

ASTM

Country of origin: USA *61957*

MATERIAL DESCRIPTION

	ORDERED	Heat No.	Coil No.	Weight Net LB	Weight Gross LB
(mm)	6.350	2031670	1191574740	41,844.000	41,844.000
(in)	0.2500				

CHEMICAL COMPOSITION OF THE LADLE \*


Heat No.	C	Si	Mn	P	S	Al	Cr	Cu	Mo	N
2031670	0.1940	0.02	0.86	0.005	0.004	0.047	0.01	0.005	0.001	0.0017
	Ni	Nb	Ti	B	V	Ca				
	0.004	0.001	0.002	0.0001	0.002	0.0018				

TENSILE TEST

Test Direction	Yield Strength	Tensile Strength	% Total Elong.
T	53 ksi	70 ksi	37

This is not a NAFTA or any other FTA certificate of origin  
AM/NS Calvert LLC certify that the material herein described has been manufactured, sampled, tested and inspected in accordance with the contract requirements and is fully in compliance.

\* - This test is not covered by our current A2LA accreditation



Yasunori Iwasa  
Quality Management Director  
AM/NS Calvert

Rev.