

Certificate No: 462172 Created On: 15/04/2020

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Customer: MACSTEEL INTERNATIONAL

Customer Order No: 113275

EndUser Reference: 168349

Supplier:

New Zealand Steel Limited

A BlueScope Company

131 Mission Bush Road, Glenbrook, South Auckland Postal: Private Bag 92121, Auckland 1142, New Zealand

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Sales Order No

: 1429918

Printed On

: 15/04/2020



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I certify that the original records of the company show that the Item(s) referred to on this certificate conform to the specifications as stated.

S. BESTER - NEW ZEALAND STEEL APPROVED SIGNATORY

Mechanical LAB 965

D. GRANGER - NEW ZEALAND STEEL APPROVED KTP

Chemical LAB 101

Specification:

ASTMA36(2019)

Product

0.25" × 48" × Coil HOT ROLLED COIL

Inspection: Supplier

Certification: Supplier

## ITEMS COVERED BY THIS CERTIFICATE

Pack No Heat No Ordered Dimensions **Tested Unit** HHG6542000, HHG6542100 # 60995 #G1046-976814 0.25" × 48" × Coil HHG6542000 HHG6542300 461033 976808 0.25" × 48" × Coil HHG6542300 HHG6571600 461035 976784 0.25" x 48" x Coil HHG6571600 HHG6634500 中公1044 976784 0.25" × 48" × Coil HHG6634500

### CHEMICAL ANALYSIS

Percentage of element by mass

( L=Cast, P=Product, S=Soluble, -T=Total, CEV = Carbon Equivalent Value )

			x100						x10	000					x10	000	x100
Heat No	L/P	С	Si	Mn	P S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al -T	В	N	N CEV	
976784	L	17	1	59	13	17	13	17	20	TR	12	1	1	29	TR	60	27
976808	L	19	2	61	15	21	13	17	16	TR	8	3	TR	52	TR	70	30
976814	L	19	1	61	17	17	12	17	23	TR	10	1	1	53	TR	50	29

CEV = C+Mn/6

## MECHANICAL TESTING

Tensile		ReL psi	Yield point				
Tested Unit	Heat No	MPa	type	Rm psi	Lo	ELONG %	
HHG6542000	976814	50300	ReL	71400	F	23	
HHG6542300	976808	47900	ReL	67900	F	22	
HHG6571600	976784	53100	ReL	71200	F	23	
HHG6634500	976784	48200	ReL	68200	F	22	

## **COMMENTS**

Steel produced through the basic oxygen steelmaking process by New Zealand Steel. Steel is fine grained, fully killed, continuously cast. -Heat analysed from ladle - Results relate to test on a representative sample of the items covered in this test certificate. - This certificate may not be reproduced except in full. - NZ Steel, Chemical Laboratory IANZ Accreditation Number 101, KTP Mr David Granger. - NZ Steel, Mechanical Laboratory IANZ Accreditation Number 965, Approved Signatory Mr Schalk Bester. NZ Steel Laboratories are accredited by, International Accreditation New Zealand (IANZ), a signatory to the International Laboratory Accreditation Cooperation mutual Recognition Agreement.

Test methods for chemical analysis were, ASTM E415: 2017 & JIS G1253: 2002.

New Zealand Steel operate a quality management system conforming to AS/NZS ISO 9001: 2015 as assessed by Telarc Ltd Registration Number: 82.

# **MECHANICAL COMMENTS**

Test methods for Mechanical analysis were, ASTMA370 Gauge Length Lo(F) = 8". ReL = Lower Yield Stress.

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